

FD Series



Fire Dampers

- Complies to BS EN 15650
- Tested and assessed installation methods to BS EN 1366-2 and BS 476-20/22
- E classified fire dampers complying with BS EN 13501-3
- FD-AF has been tested both vertically and horizontally. It is installed using single side access without the need to provide fire rated infill material
- Galvanised and stainless steel options
- Microswitch option for remote indication



FD Series

Fire Dampers - Introduction

Introduction

What is a fire damper and why might they be needed?

The FD Series Steel Curtain Fire Damper is designed to stop the spread of fire through ducts, walls, floors and ceilings.

The product range has many features and options to meet the requirements of specifiers, contractors, local and national authorities. Dampers are available to suit both low/medium and high velocity applications.

What is the 'E' classification?

To achieve the classifications to EN13501-3, fire dampers and fire and smoke dampers shall be tested to EN1366-2 and a 300Pa pressure difference is applied across the damper. During the fire test period, the integrity of the seal between the damper and the structure shall not have any gaps larger than 150mm x 6mm. There shall not be any sustained flaming. The largest size of damper to be manufactured for sale as a single section shall be fire tested.

E = Integrity

The maximum leakage permissible at 300Pa corrected to 20°C is 360m³/hr/m² (100 l/s/m²) throughout the fire test period.

Fire dampers should be installed as tested.

Test reports showing testing to EN 1366-2 should be acceptable to meet the requirements of BS 476-20/22, but the reverse is definitely not the case and no classifications are available.

Some applications (fan off) allow the use of tests undertaken to BS 476-20/22 and this is allowed worldwide in areas outside of the EU. However, as a word of caution, in whichever case, the correct model must be selected, to match fire resistance time with installation method and with the supporting construction (wall or floor).

BSB have a policy of continued testing and product certification to try and provide as broad a number of installation methods as possible.

BSB also follow regulation and standards development very carefully to provide input on changes and to be able to pass on relevant information to designers, specifiers, building control authorities (BCA's) and installers.

The FD Series Range

The BSB FD series is available in a variety of vertical or horizontal mounting configurations from 100mm x 100mm to 1200mm wide x 1000mm high.

Type FD Rectangular Spigot

A - Blades in airstream on heights greater than 300mm.

B - Blades held clear of the airstream.

Type FD Circular Spigot

C - Blades held clear of the airstream.

Type FD In-Duct

I - Blades and case within airstream.

Type FD Flat Oval Spigot

O - Blades held clear of the airstream.



FD Features and Benefits

- Tested and classified installation variants of the FD are available to cover masonry walls, dry walls and floors. These cover the majority of applications/supporting constructions that are required to maintain compartmentation.
- All BSB tested installation methods give at least a E120 classification, usually only limited by the wall construction used.
- Sleeve and angle methods, HEVAC frame methods and cleat and drop rod methods are available.
- Some rarer installation applications are covered by assessment/test information to BS 476-20/22.
- Minimum size 100mm x 100mm.
- Maximum single section size 1200mm x 1000mm.
- In millimetre increments.
- Multi-section configurations are available to specific customer requirements, but will be subject to BCA approval.
- Standard construction is a fully welded galvanised steel case, which gives a casing leakage that complies with Class C ductwork leakage specifications.
- Other combinations of galvanised mild steel, type 1.4016 (430) and 1.4401 (316) stainless steels for the blades and case are available to specific customer requirements.
- The BSB FD has a strong and robust design to both meet the exacting fire testing requirements and be resilient to site handling. This is supported by sound production techniques which result in a quality product.
- All the above, supported with BSB's enviable delivery performance, provide an unbeatable combination.

Testing and Conformities



See installations section for full details.

E Classification (BS EN 1366-2/BS EN 13501-3)

- BSB FD fitted with HEVAC frame
 - E 120 - Blockwork/masonry wall
 - E 120 - Concrete floor
- BSB FD fitted with cleats
 - E 60 - Dry partition wall
- BSB FD fitted with angle frame
 - E 120 - Dry partition wall
 - E 120 - Concrete floor
 - E 120 - Masonry Wall

E Classification (BS ISO 10294-1/2)

- As BS EN 1366-2/BS EN 13501-3 above

Corrosion testing (ASTM B117)

- Tested and satisfies LPS 1162

FD Blade leakage (BS EN 1751)

- Class 2

Regulations and Standards

Approved Document B: Fire safety (ADB)

ADB is the UK government's guide to fulfilling the Building Regulations in terms of fire safety. It is available as a free download from the planning portal website.

It gives clear guidance on where fire dampers are to be used and what their performance or classification shall be. The BSB FD fulfils the E classification and reference should be made to the installation method to confirm exact time periods. These will generally be 120 minutes, but may be up to 240 minutes (limited by wall construction).

Health Technical Memo 05/02 (HTM05/02)

HTM05/02 is the Department of Health Firecode - fire safety in the NHS: Guidance in support of functional provisions for healthcare premises.

It basically underlines the requirements stated in ADB, requiring fire damper testing to BS EN 1366-2 and classification to BS EN 13501-3.

It supersedes HTM81 and should be read in conjunction with HTM2025: Ventilation in healthcare premises, as it gives guidance on maintenance and testing.

Building Bulletin 100

BB100 is the Department for Children, Schools and Families document on Fire safety in schools.

It basically underlines the requirements stated in ADB, requiring fire damper testing to BS EN 1366-2 and classification to BS EN 13501-3.

Regulatory Reform (Fire safety) Order (RRFSO)

This is the regulatory requirement that allows people to self fire certificate their buildings. There are requirements for keeping testing and maintenance records for all passive fire protection equipment, which includes fire dampers.

BS EN 1366-2

The fire resistance test standard for fire dampers.

BS EN 15650

Fire Damper product standard. Ventilation for Buildings.

BS EN 1751

The standard for aerodynamically testing dampers. This includes casing leakage.

Other publications

DW 144 (HVCA)

This states the general requirements for HVAC ductwork, including the use of fire dampers. It also states ductwork leakage limits. Normal operating conditions - not exceeding 1000Pa, Classes A & B of DW 144 2016 Specification will apply.

DW 145 (HVCA)

This document will give guidance on the whole process of the selection and installation of fire dampers, with responsibilities and project planning etc.

The Grey Book (ASFP)

This gives further guidance on the application and installation of fire dampers.

Scotland

These are technical standards (AMD's). They give similar guidance to ADB. They already include direct references to the application of European standards. They are obtainable as a free download from the Scottish Executive website.

Typical Tender/Specification Text

Dampers to comply with EN15650.

For maintenance of the integrity of compartmentation the fire dampers shall have an E classification to EN 13501-3.

Curtain fire dampers shall not be used for protection of escape routes and areas with sleeping risk.

Refer to Approved Document B (ADB).

The interlocking ribbed blades shall be held out of the airstream against constant force springs by a fusible link.

The fusible link shall have a melting temperature of 72°C. The link melting shall allow the springs to close the damper.

The fusible link assembly shall be installed so that test release may be made safely from either side of the damper.

The fire damper case shall be fully welded to meet the air tightness test requirements of HVCA. Normal operating conditions - not exceeding 1000Pa, Classes A & B of DW 144 2016 Specification will apply.

The BSB FD fire damper shall have a tested installation method that matches the requirement of the supporting construction into which it is built.

(Tests or assessments of installation methods to BS 476-20/22 may be acceptable if the ventilation design causes the fans to be turned off in the event of a smoke or fire alarm and escape routes and areas of sleeping risk are not being protected).

FD Series

Fire Dampers - Product Specification

Fusible Link Bracket

The Fusible Link Bracket is manufactured from galvanised steel as standard.

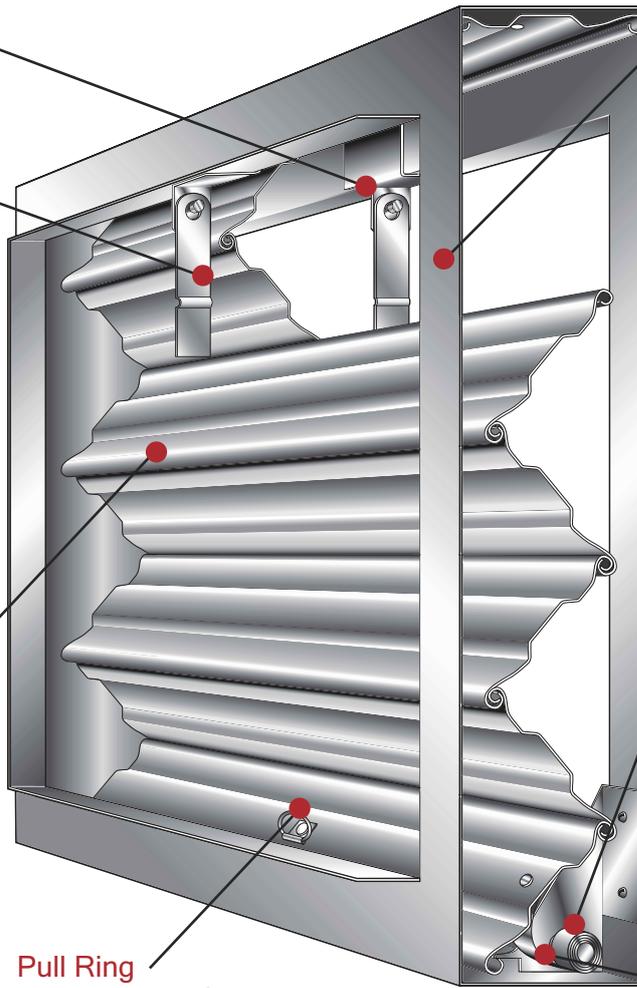
Fusible Link

Blades are held in the open position by a straight bar link (fitted as standard) rated at 72°C (162°F) with a formed reinforcing swage and two location holes.

Blades

Formed to provide a continuous interlocking hinge extending the full length with dual swages providing maximum strength and rigidity. Nominally 0.7mm (22swg) thick cold reduced hot dipped galvanised mild steel to BS EN 10346 Grade DX51D + Z275.

Blade material options to order are Ferritic 430 type 1.4016 grade or Austenitic 316 type 1.4401 grade to BS EN 10088-2.



Casing

Formed to provide two continuous internal flanges not less than 30mm. Casing and components not less than 1.2mm thick cold reduced hot dipped galvanised mild steel to BS EN 10346 Grade DX51D + Z275.

Casing material options to order are Ferritic 430 type 1.4016 grade or Austenitic 316 type 1.4401 grade to BS EN 10088-2.

Side Seals

0.20mm gauge 301 stainless steel to BS EN 10088-2, available to order.

Closure Springs

Dampers are supplied with two constant force coil springs exerting a pull of not less than 35N, with one end fixed to the leading blade by rivets and the coil fitted on the spindle of the locking ramp. The spring is manufactured from Grade 302 stainless steel to BS EN 10151.

Locking Ramps

Dual locking ramps ensure positive closing action of the blade pack in horizontal or vertical installations.

Paint

All welds, seams and joints are sprayed with commercial grade water based protective paint.

Pull Ring

To aid resetting of the damper blade pack, the bottom closing blade will be fitted with a single pull ring centrally to the width for dampers up to and including 500mm wide or 500mm diameter. For all dimensions above this, two equally spaced pull rings will be fitted.

Gate Latch Release

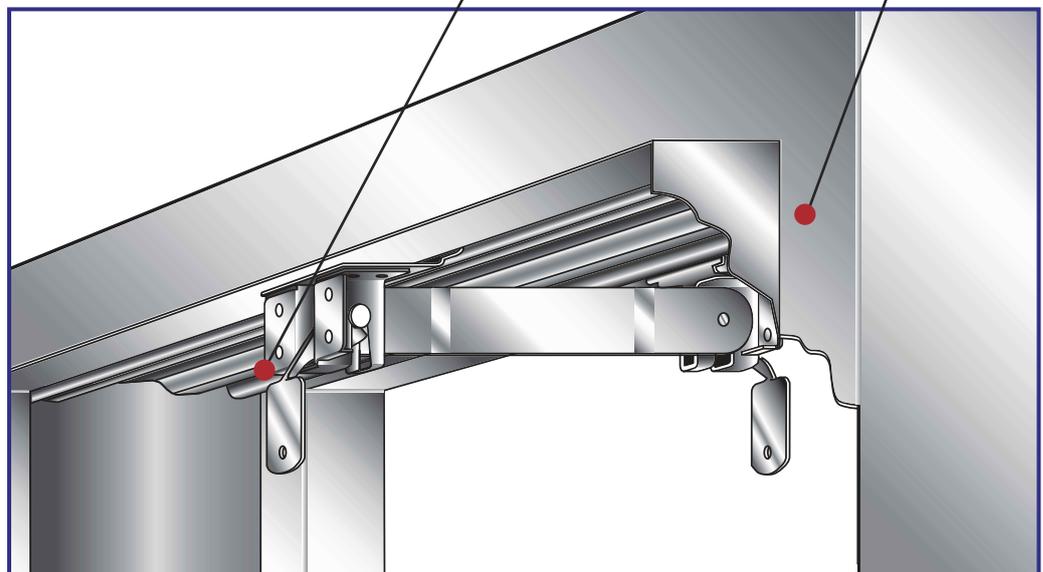
Optional mechanism for electrical release when required. Rated 72°C (162°F),

Microswitches

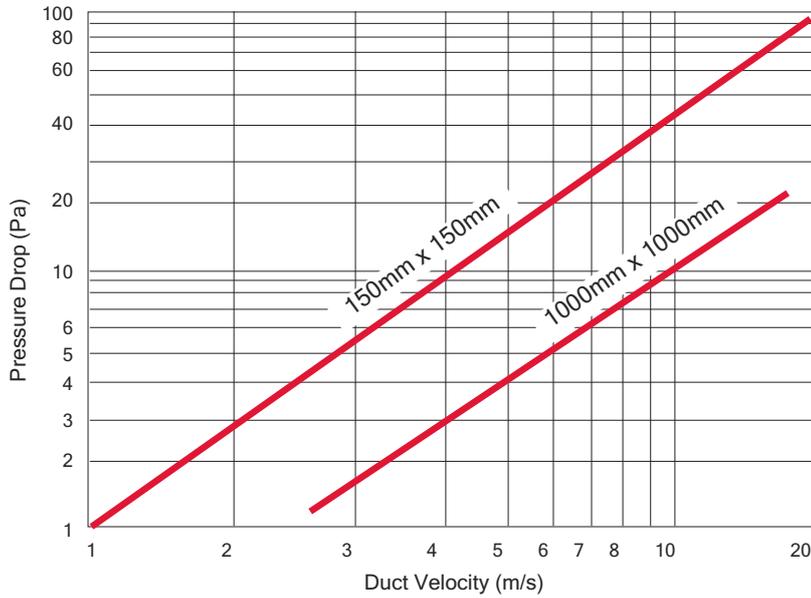
All BSB FD Fire Dampers are available with factory fitted single pole microswitches as optional extras. (See page 15)

Mechanical Visual Indicator

Local visual indication of the blade status is available as an optional extra. (See page 15)



Performance Data

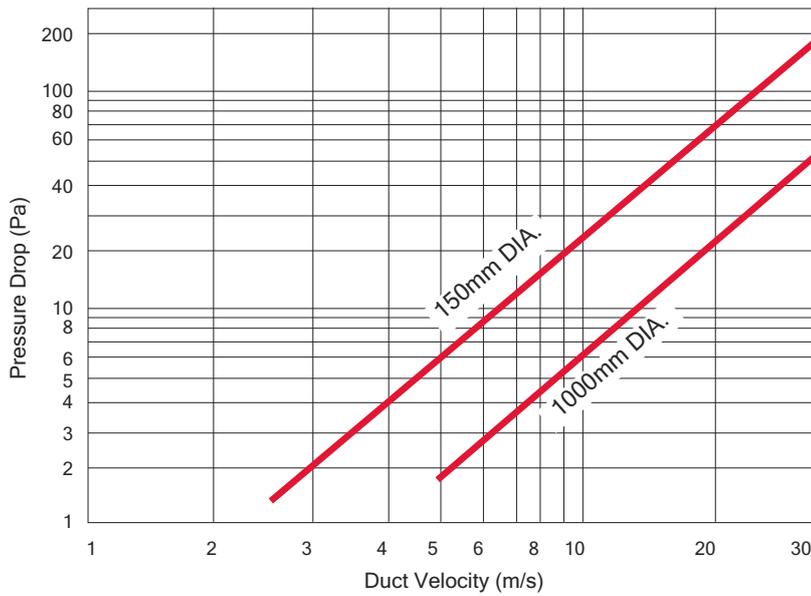


Pressure Drop Graph

Type A and Type I

Minimum free area = 91%

Velocity range 0 to 12.5 m/s

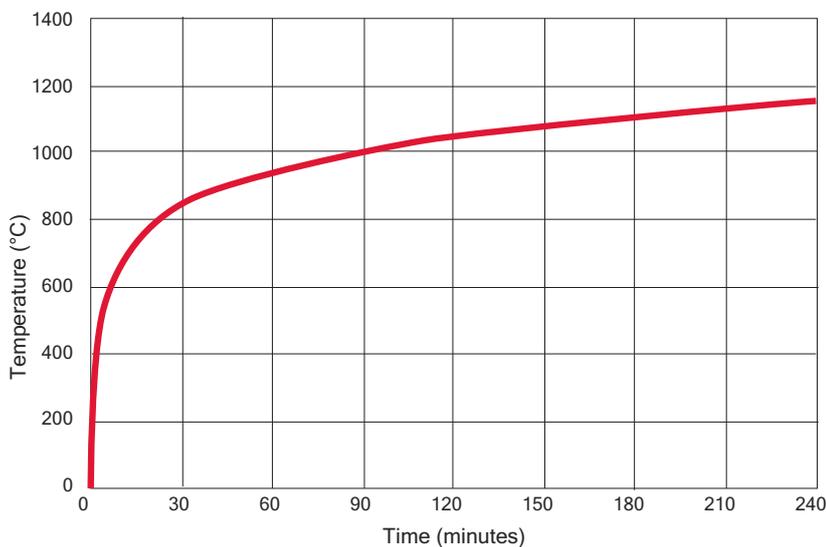


Pressure Drop Graph

Type B, Type C and Type O

Maximum unrestricted airflow

Velocity range 0 to 30 m/s

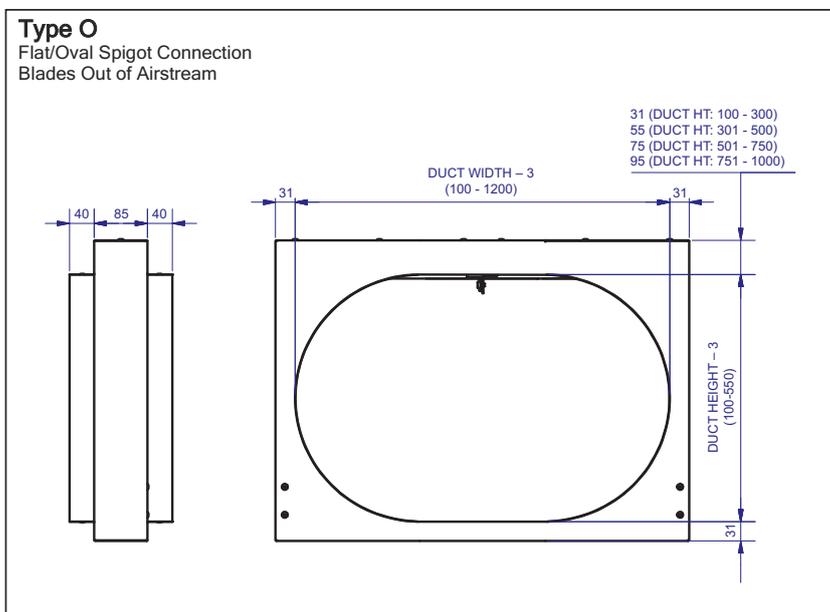
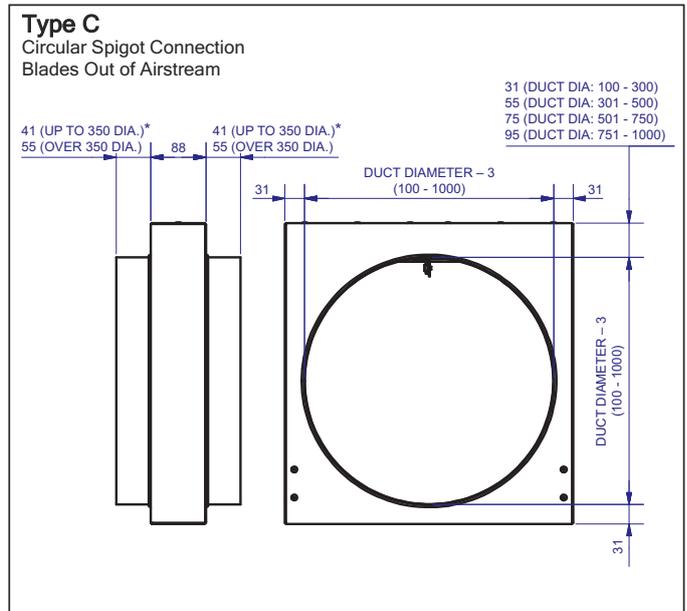
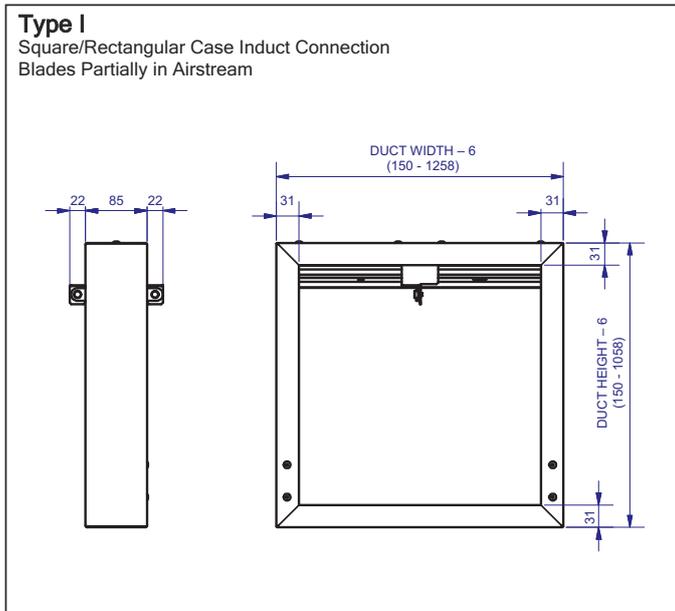
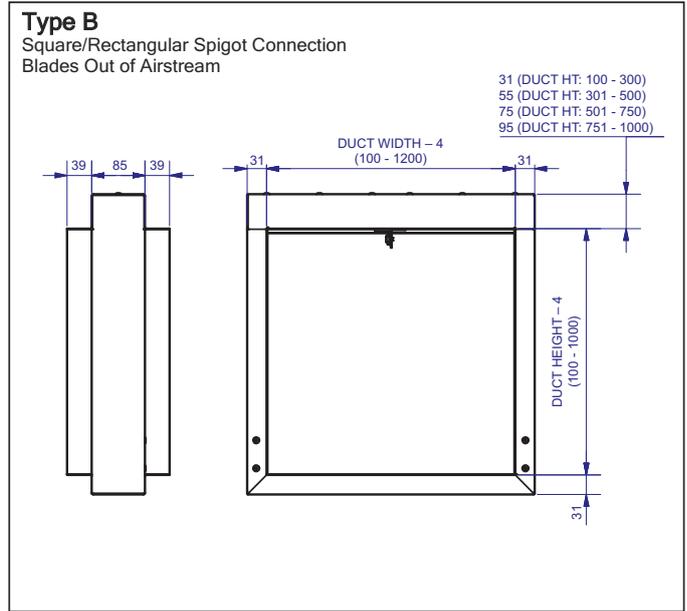
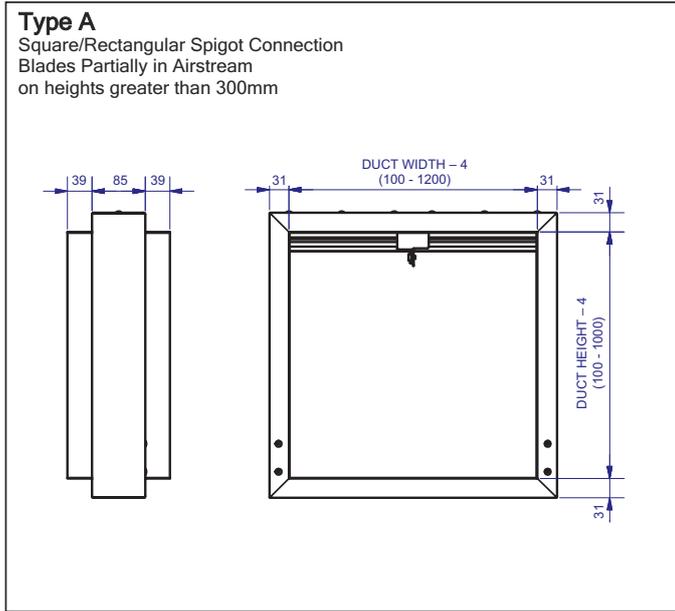


Standard Time/Temp. Curve (4 hours)

As specified in EN 1363-1

FD Series

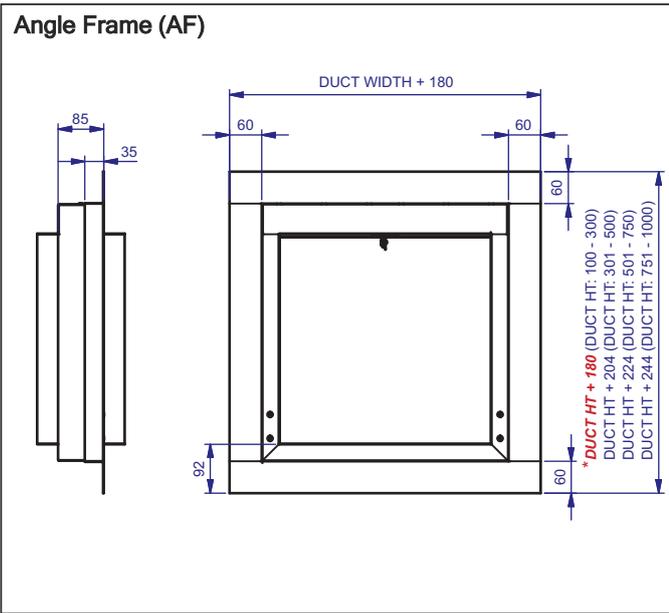
Fire Dampers - Base Dimensions



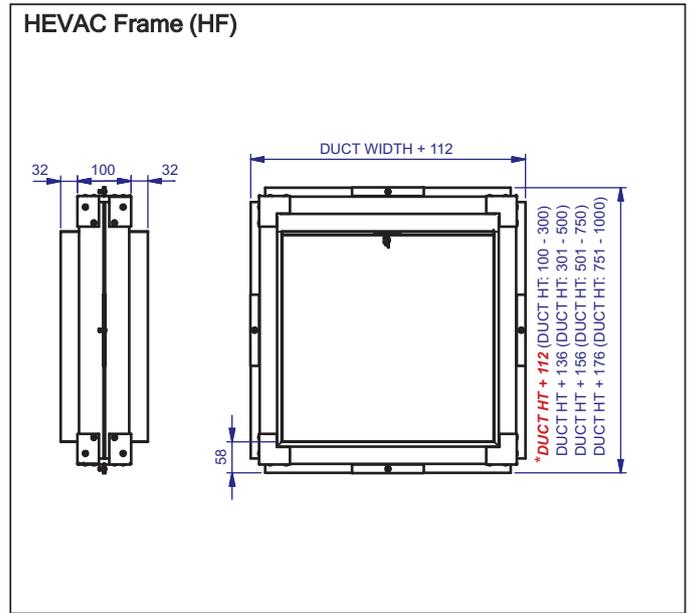
Notes:

1. All dimensions are in mm.
2. Rectangular spigoted models are supplied with actual spigot dimensions nominal less 4mm \pm 1mm.
3. Circular and Flat Oval spigoted models are supplied with actual spigot dimensions nominal less 3mm \pm 1mm.
4. For sizes greater than detailed maximum sizes, multiple section units will be supplied.
5. Where gate latches are fitted on dampers below 150mm in height or diameter release testing is only possible from opposite to ramp side. Please refer to our sales office.

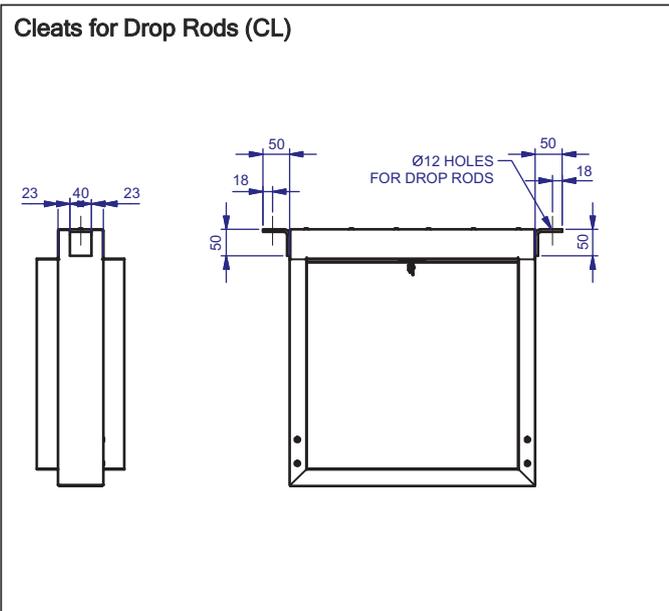
Angle Frame (AF)



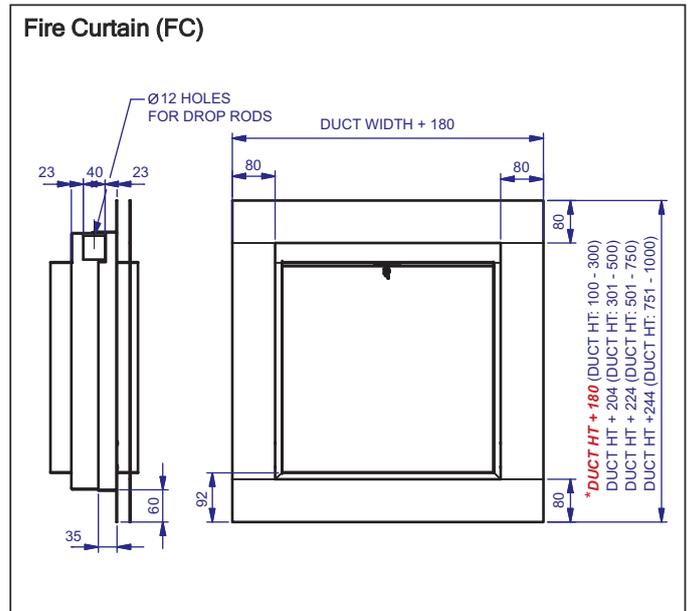
HEVAC Frame (HF)



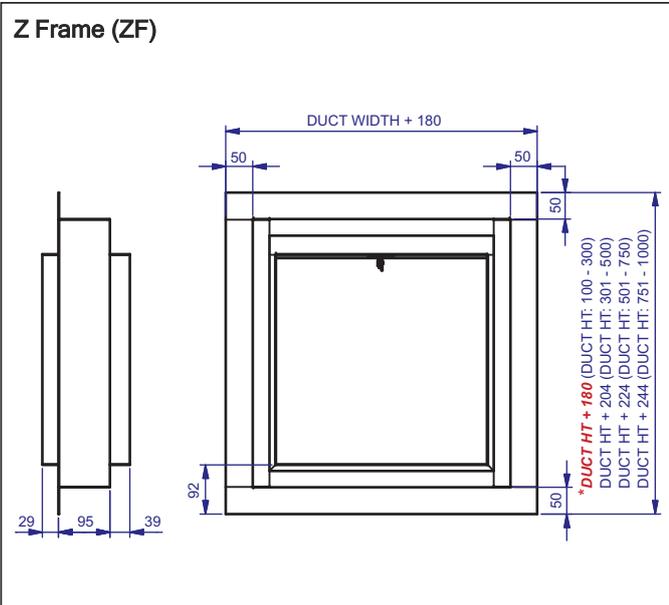
Cleats for Drop Rods (CL)



Fire Curtain (FC)



Z Frame (ZF)



Notes:

- Dimensions with * apply for a type A damper at any height.

FD Series

Fire Dampers - Angle Frame (AF) Installation Method

Angle Frame (AF) Installation Method

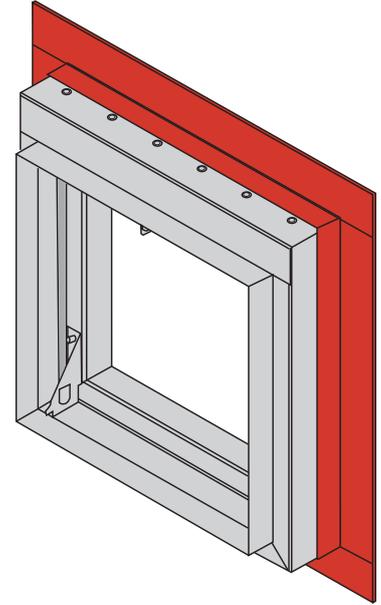
The Angle Frame (AF) method offers a comprehensive installation solution for masonry walls, partition walls and concrete floors. It is CE marked for both vertical and horizontal applications and has been fire tested from both sides.

Dampers are supplied with a factory fitted 1.2mm thick welded 60mm galvanised steel angle to the damper case periphery.

Installation in masonry walls and concrete floors is effected without the need for backfilling with mortar around the damper casing.

Dampers in partition walls are installed without having to seal around the aperture with plasterboard on the non-framed side.

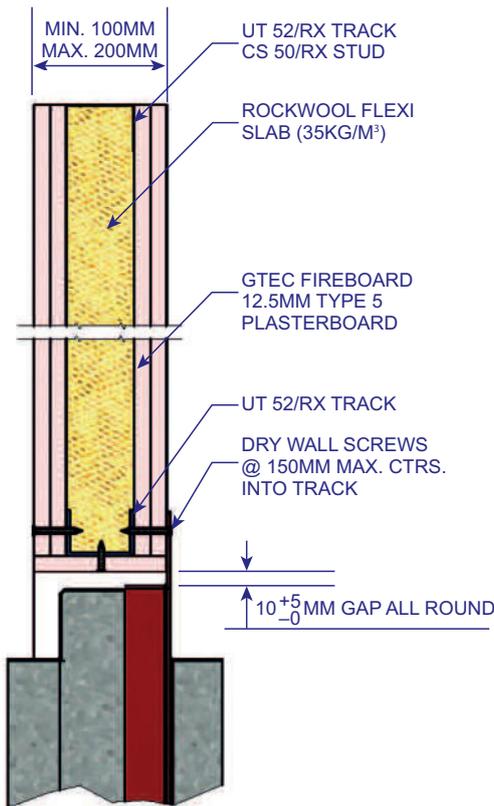
Cleats are available and factory fitted to the front face of the AF fixing frame. The cleats should only be used where the fire separation element is not yet in place offering a temporary installation support. The cleats must not be the sole independent method of supporting the fire damper.



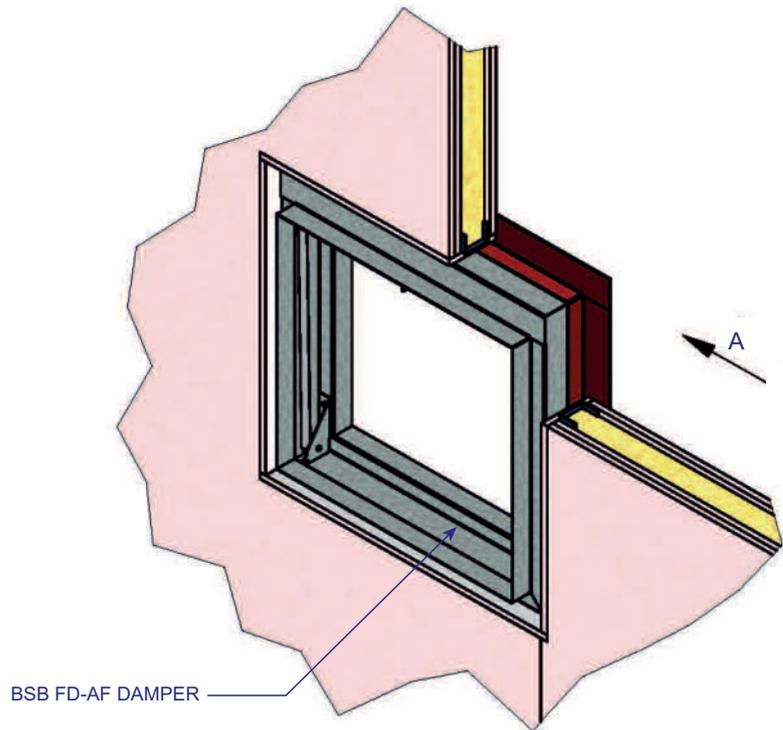
Drywall

CONNECTING DUCTWORK HAS BEEN OMITTED FOR CLARITY.
PLEASE REFER TO INSTALLATION, OPERATING AND MAINTENANCE
DOCUMENT FOR DETAILED INFORMATION

FD M9



VIEW A



BSB FD-AF DAMPER

TESTED FROM BOTH SIDES

OPTIONAL SUPPORT CLEATS WELDED TO FLANGE ARE AVAILABLE.

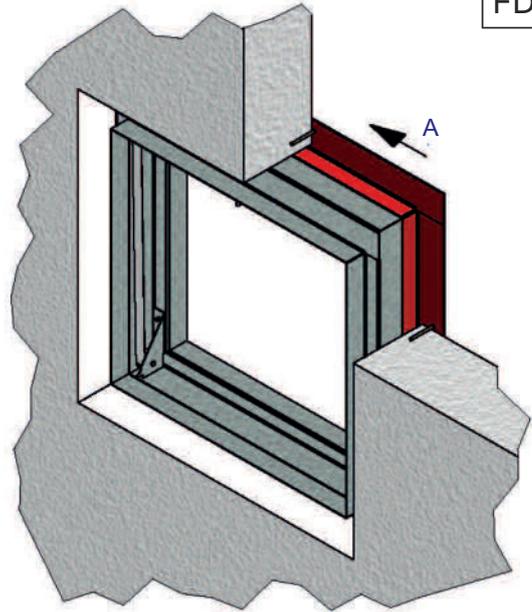
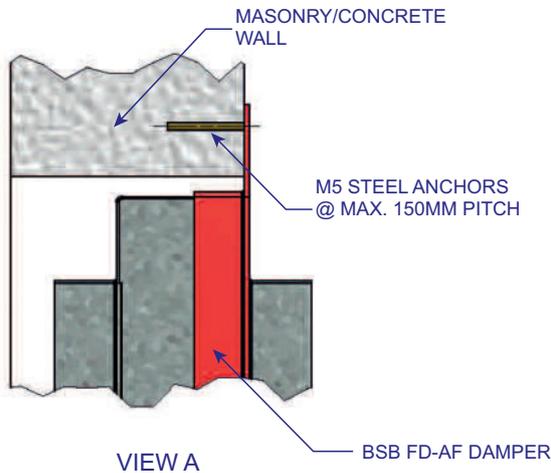
TESTED INSTALLATION METHOD SHOWN. DIFFERING INSTALLATION METHODS TO THIS, MUST BE APPROVED BY THE BUILDING CONTROL AUTHORITY (BCA) BEFORE PROCEEDING.

<p>BSB FD-AF ANGLE FRAME Fitted</p>	<p>CE 120 MINUTES FIRE RESISTANCE E120 (ve k→o)</p>
<p>Single section sizes(mm) 100 x 100 to 1200 x 1000</p>	<p>BS EN1366-2 TEST REFERENCE: 284776 AND 303868 BRE CERTIFICATE OF CONSTANCY 0832-CPR-P0006</p>

Masonry Wall

FD M10

CONNECTING DUCTWORK HAS BEEN OMITTED FOR CLARITY. PLEASE REFER TO INSTALLATION, OPERATING AND MAINTENANCE DOCUMENT FOR DETAILED INFORMATION



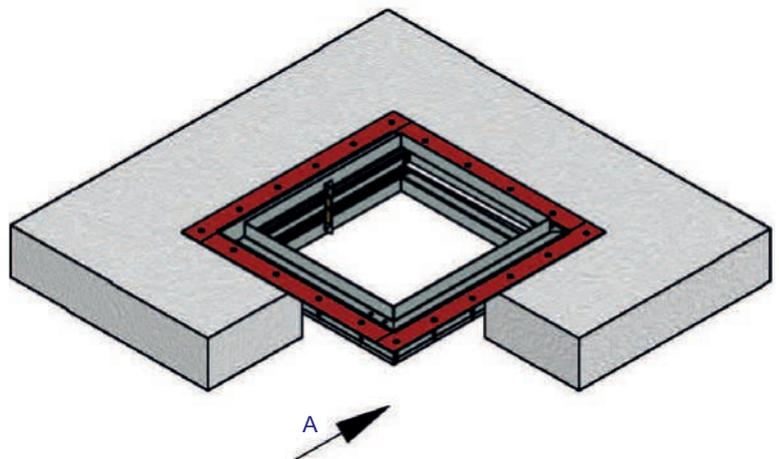
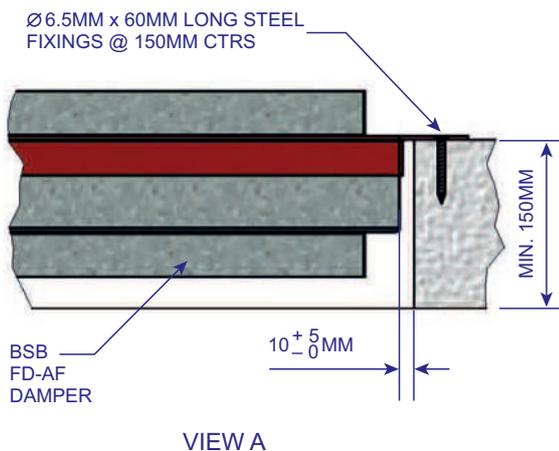
TESTED INSTALLATION METHOD SHOWN. DIFFERING INSTALLATION METHODS TO THIS, MUST BE APPROVED BY THE BUILDING CONTROL AUTHORITY (BCA) BEFORE PROCEEDING.

BSB FD-AF ANGLE FRAME Fitted	CE 120 MINUTES FIRE RESISTANCE E120 (ve k → o)
Single Section Sizes (mm) 100 x 100 to 1200 x 1000	BS EN1366-2 TEST REFERENCE: 284776 AND 303868 BRE CERTIFICATE OF CONSTANCY 0832-CPR-P0006

Concrete Floor

FD M11

CONNECTING DUCTWORK HAS BEEN OMITTED FOR CLARITY. PLEASE REFER TO INSTALLATION, OPERATING AND MAINTENANCE DOCUMENT FOR DETAILED INFORMATION



NOTE: THIS INSTALLATION WAS SUCCESSFULLY TESTED FOR 4 HOURS

TESTED INSTALLATION METHOD SHOWN. DIFFERING INSTALLATION METHODS TO THIS, MUST BE APPROVED BY THE BUILDING CONTROL AUTHORITY (BCA) BEFORE PROCEEDING.

BSB FD-AF ANGLE FRAME Fitted	CE 120 MINUTES FIRE RESISTANCE E120 (ho i → o)
Single Section Sizes (mm) 100 x 100 to 1200 x 1000	BS EN1366-2 TEST REFERENCE: 282572 BRE CERTIFICATE OF CONSTANCY 0832-CPR-P0006

FD Series

Fire Dampers - HEVAC Frame (HF) Installation Method

HEVAC/HVCA Frames

The HEVAC/HVCA approved factory fitted Installation Frame is designed to allow expansion of the damper under fire conditions, without affecting its integrity or the construction it is installed within.

Builders Ties

For securing the assembly into the builders work structure as specified by the specifying/authorising authority. In brick or Blockwork walls the fixing tie tabs must be bent out and be securely built into the mortar joints between the brick or Blockwork.

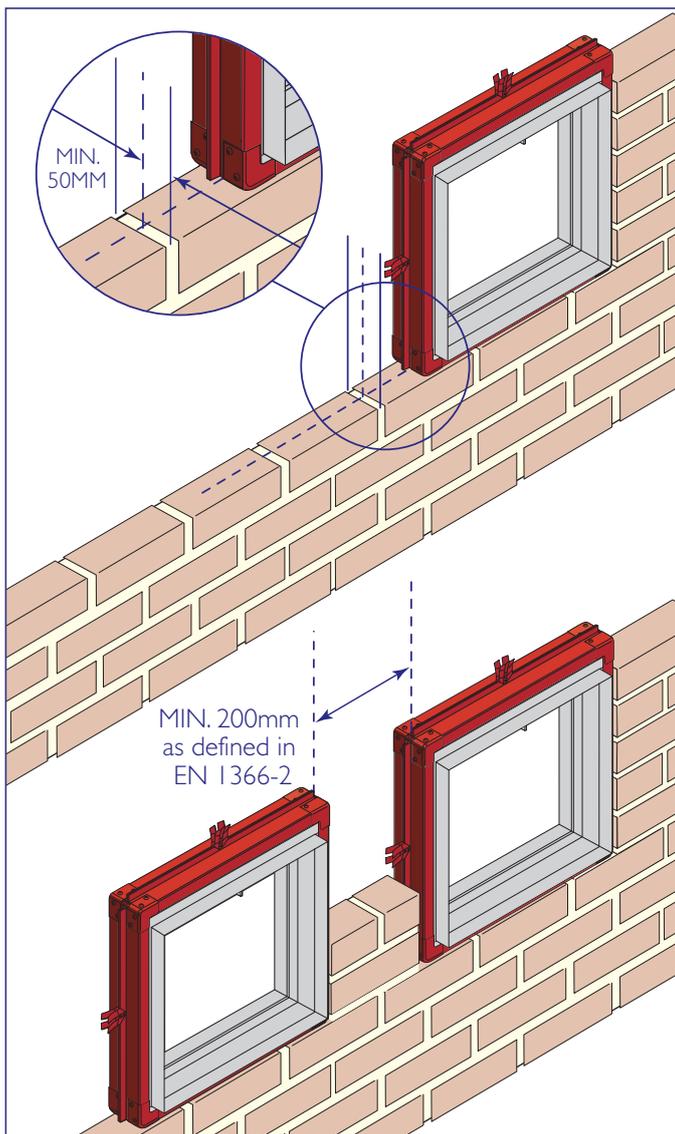
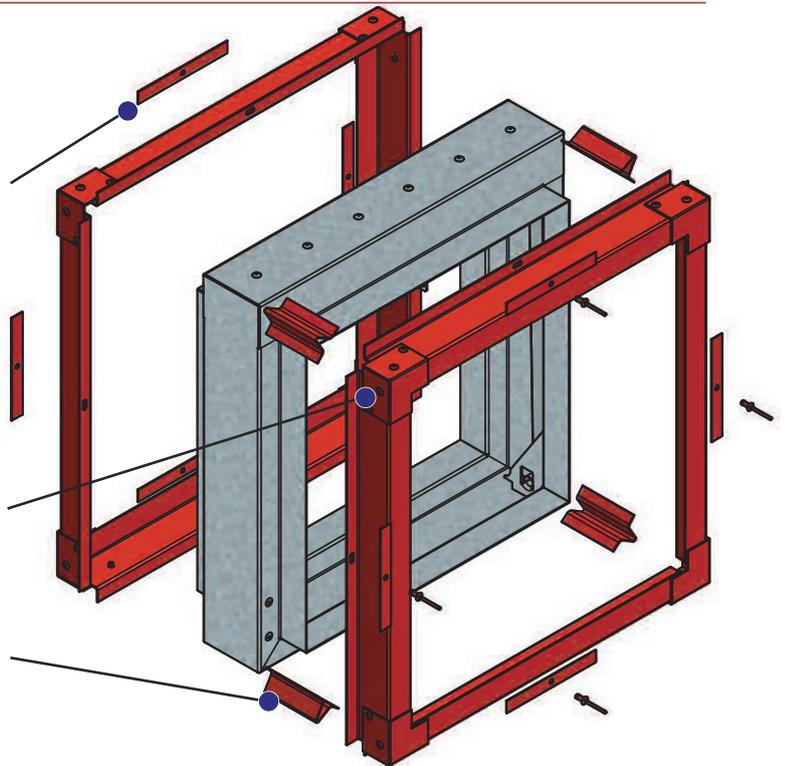
Installation within reinforced concrete walls and floors, the builders tie tabs shall be bent out and tied back with stainless steel wire to the reinforcing bars that should be left protruding into the structural opening or to "eye bolts" but so as not to interfere with the installation of the damper. The gap between the installation frame and the builders work shall be backfilled with mortar or concrete on both sides of the upstand flange to the satisfactory requirements of the approving authoritative body.

Corner Bracket

The corner bracket is rivetted (using aluminium rivets) to the "Z" Section which makes the frame. This bracket allows the frame to expand under fire conditions without affecting the integrity of the construction it is installed within.

Expansion Spacers

These spacers are fitted into each corner to permit expansion of the fire damper within the construction of the frame.



Installation Codes of Practice

The frame should be installed centrally within the thickness of the surrounding wall or floor. Or, in the case of thick walls or floors, the centre line of the frame should be at least 50mm away from the nearest face.

Where more than one duct penetrates a wall or floor, adjacent fire damper assemblies should be separated by builder's work of a minimum thickness of 200mm. During installation, all fixing tabs should be bent out and built into the surrounding structure so as to ensure "positive fixing into the surrounding builder's work".

The illustrated detail on this page is BSB's interpretation of the HEVAC/HVCA Installation Frame specification. For additional details, contact our sales office.

Special Note:

All fire damper installations should be carried out to the satisfaction of the appropriate district surveyor, fire officer, building control authority and/or specifying authority as other approved methods of installation may well be used.

Installation Parameters

FD Series Fire Dampers are designed for application in normal dry filtered air systems. If exposed to fresh air intakes and/or inclement conditions the damper should be subject to a planned inspection programme.

Installations involving corrosive and/or aggressive hostile environmental conditions (e.g. swimming pools) may invalidate our warranty and should be referred to our Sales Office.

Separation between fire dampers and between fire dampers and construction elements

In accordance with EN 1366-2 and the direct application rules, where two fire dampers are installed side by side within a fire separating element. There must be 200mm clear separation between damper casings.

Dampers installed must also be a minimum of 75mm between the damper casing and the construction element.

Please refer to EN 1366-2 section 7.3 figures 11 and 12.

<h3 style="color: red;">Block/Masonry Wall</h3> <p>CONNECTING DUCTWORK HAS BEEN OMITTED FOR CLARITY</p> <p>SECURING OF BUILDING TIES: EITHER, CUT 150MM LONG X 50MM DEEP POCKETS INTO SURROUNDING CONSTRUCTION, BEND OUT TABS INTO POCKETS AND BACKFILL. OR, USE 5MM DIA STEEL ANCHORS (MIN) AND 1.5MM DIA STEEL WIRE (MIN) AROUND BENT-OUT TABS & ANCHORS TO FIX TO SURROUNDING CONSTRUCTION, PRIOR TO BACKFILL.</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="padding: 5px;">FD M2</td> </tr> <tr> <td style="padding: 5px;">DW/145 M3</td> </tr> </table> <p>BSB FD-HF DAMPER</p>	FD M2	DW/145 M3
FD M2			
DW/145 M3			

TESTED INSTALLATION METHOD SHOWN. DIFFERING INSTALLATION METHODS TO THIS, MUST BE APPROVED BY THE BUILDING CONTROL AUTHORITY (BCA) BEFORE PROCEEDING.

BSB FD-HF HEVAC FRAME Fitted	120 MINUTES FIRE RESISTANCE E120 (ve i → o)
Single Section Sizes (mm) 100 x 100 to 1200 x 1000	BRE CERTIFICATE OF CONSTANCY: 0832-CPR-P0006

<h3 style="color: red;">Concrete Floor</h3> <p>CONNECTING DUCTWORK HAS BEEN OMITTED FOR CLARITY. PLEASE REFER TO INSTALLATION, OPERATING AND MAINTENANCE DOCUMENT FOR DETAILED INFORMATION</p> <p>SECURING OF BUILDING TIES: EITHER, CUT 150MM LONG X 50MM DEEP POCKETS INTO SURROUNDING CONSTRUCTION, BEND OUT TABS INTO POCKETS AND BACKFILL. OR, USE 5MM DIA STEEL ANCHORS (MIN) AND 1.5MM DIA STEEL WIRE (MIN) AROUND BENT-OUT TABS & ANCHORS TO FIX TO SURROUNDING CONSTRUCTION, PRIOR TO BACKFILL.</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="padding: 5px;">FD M1</td> </tr> <tr> <td style="padding: 5px;">DW/145 M3</td> </tr> </table>	FD M1	DW/145 M3
FD M1			
DW/145 M3			

TESTED INSTALLATION METHOD SHOWN. DIFFERING INSTALLATION METHODS TO THIS, MUST BE APPROVED BY THE BUILDING CONTROL AUTHORITY (BCA) BEFORE PROCEEDING.

BSB FD-HF HEVAC FRAME Fitted	120 MINUTES FIRE RESISTANCE E120 (ho i → o)
Single Section Sizes (mm) 100 x 100 to 1200 x 1000	BRE CERTIFICATE OF CONSTANCY 0832-CPR-P0006

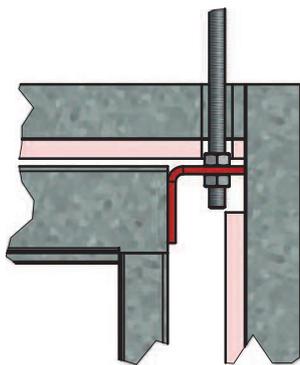
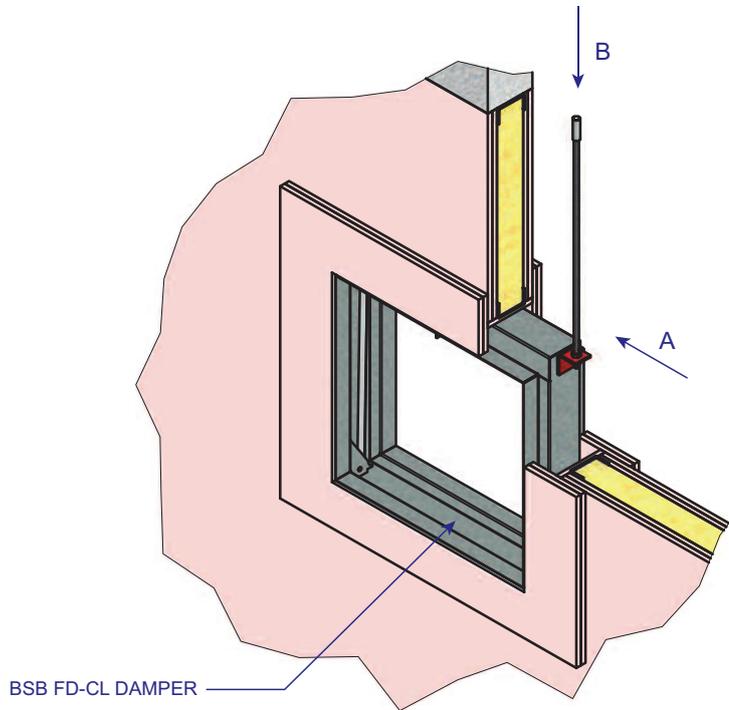
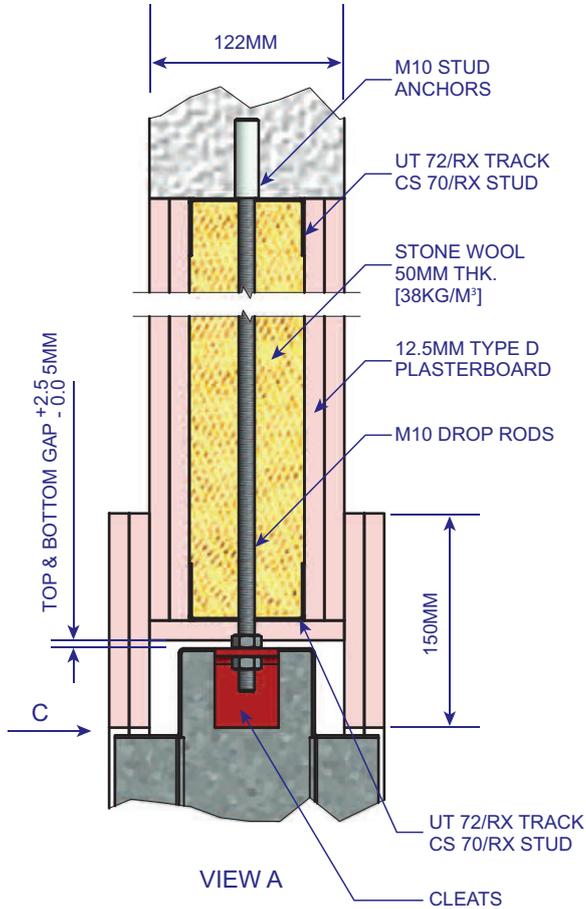
FD Series

Fire Dampers - Pattress with Cleat Accessories

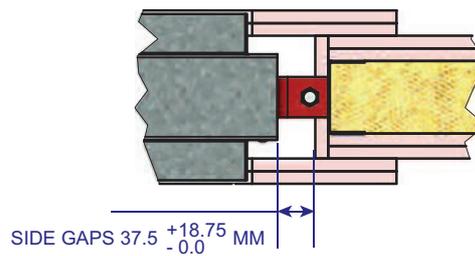
Drywall

FD M6

CONNECTING DUCTWORK HAS BEEN OMITTED FOR CLARITY.



VIEW C



VIEW B

CLEATS:
THE INSTALLATION SHOWN REFERS TO A PATTRESS INSTALLATION METHOD WITH CLEATS FITTED AS AN ACCESSORY.

TESTED INSTALLATION METHOD SHOWN. DIFFERING INSTALLATION METHODS TO THIS, MUST BE APPROVED BY THE BUILDING CONTROL AUTHORITY (BCA) BEFORE PROCEEDING.

BSB FD-CL

CE 120 MINUTES FIRE RESISTANCE
E120 (ve i → o)

Single section sizes(mm)
100 x 100 to 1200 x 1000

BS EN1366-2 TEST REFERENCE: 258320
BRE CERTIFICATE OF CONSTANCY 0832-CPR-P0006

Assessed to BS 476-20/22 for up to 2 hours

<p>FIRE CURTAIN - ANGLE FRAME AND CLEATS</p> <p>Damper size: Min. 100mm x 100mm. Max. 1000mm x 1000mm</p>	<p>FD FC</p>
<p>Assessment reference: CC256681 BS 476-20/22: 2 hours</p>	

<p>REMOTE FROM WALL</p> <p>Damper size: Min. 100mm x 100mm. Max. 1000mm x 1000mm</p>	<p>FD I</p>
<p>Assessment reference: CC256681 BS 476-20/22: 120 minutes</p>	

OTHER INSTALLATION METHODS ARE AVAILABLE

* If your proposed installation method has minor variations to that shown, please confirm acceptance with the local Building Control Authority (BCA) before proceeding. Manufacturers are not able to "approve" specific installation methods. It is generally accepted that EN 1366-2 tested installations will fulfil any requirements to BS 476-20/22 as the test method is much more severe.

FD Series

Fire Dampers - Fusible Link Release and Multiple Assemblies

Fusible Link Release

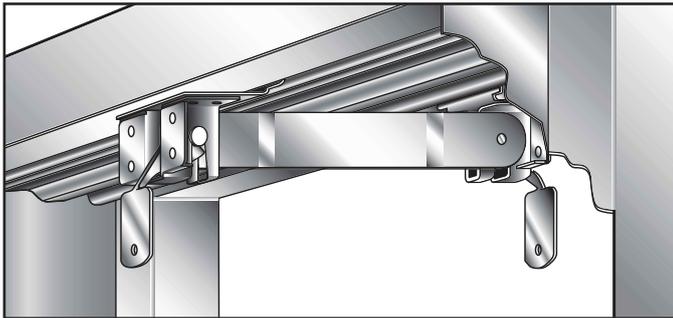
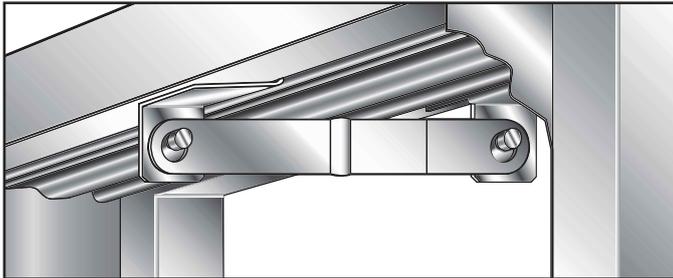
Straight Bar Fusible Link (Standard)

The standard fusible link will be supplied and rated at 72°C unless otherwise specified.

Gate Latch Link Option

Providing a trigger operation feature, this self-locating and easily resettable cassette can be used with either the solenoid or electro-magnet controls - or, as a standard component to assist the engineer in the resetting of the fire damper during regular inspection and maintenance procedures.

Below 150mm in height or diameter release testing only possible from opposite to ramp side.



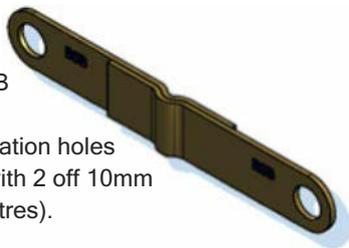
BSB FD series folding blade fire dampers are supplied with fusible links rated and designed to operate at 72°C as standard.

Fire dampers fitted with links rated at any other temperature other than 72°C will not be CE marked.

Replacement links for existing fire dampers will need to match the type of link bracket that has been supplied (please see below). If in doubt, please refer to our Sales Office.

Standard Link (LS)

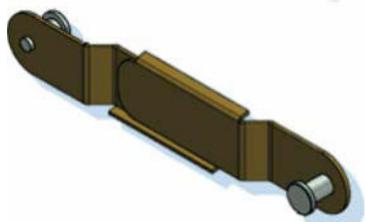
Supplied as standard, the BSB straight bar link has a formed reinforcing swage and two location holes (125mm long x 18mm wide, with 2 off 10mm diameter holes at 107mm centres).



Gate latch Link (LG)

Used with the Gate latch release mechanism to assist the engineer in testing and resetting of fire dampers during routine inspection and maintenance procedures

(120mm long x 23mm wide, with 2 off 10mm diameter bosses at 103mm centres).



Multiple Assemblies

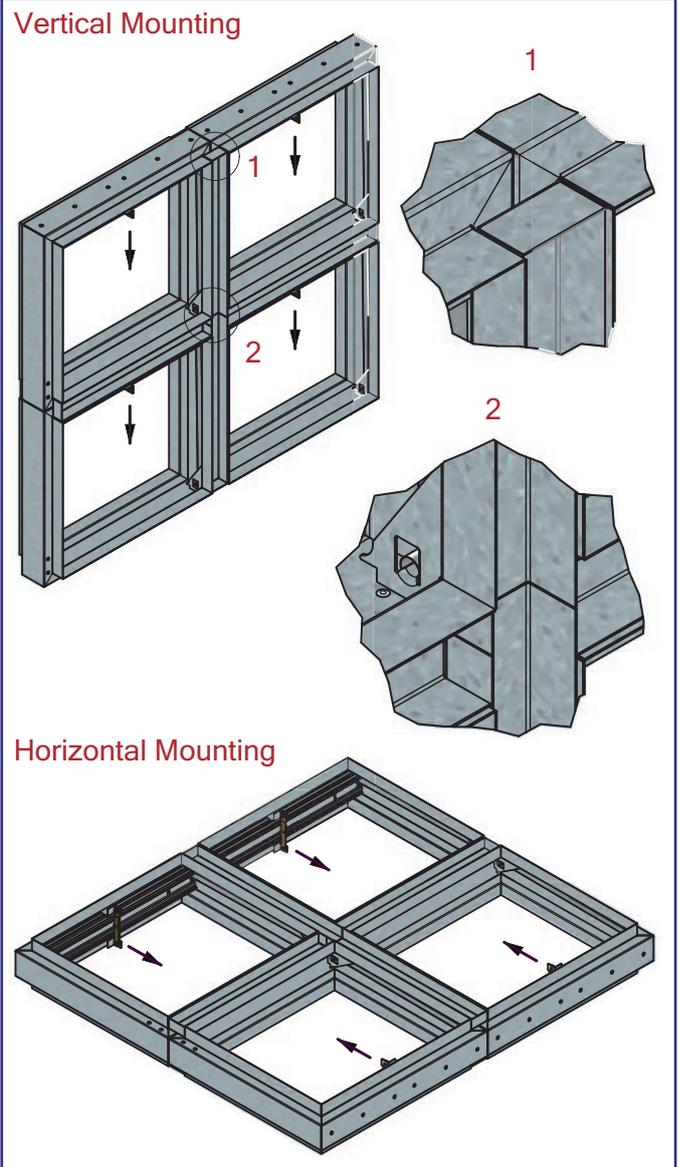
FD Series dampers can be supplied in multiple module sections to achieve requested sizes larger than the maximum manufactured single module units.

Such units and their installation method must be approved by the BCA before installation. For this, consideration must be given to additional structural steelwork that might be needed to support the weight of the damper. BSB cannot offer or approve supporting structures for multiple assemblies.

Illustrated are several variants of multiple module arrangements.

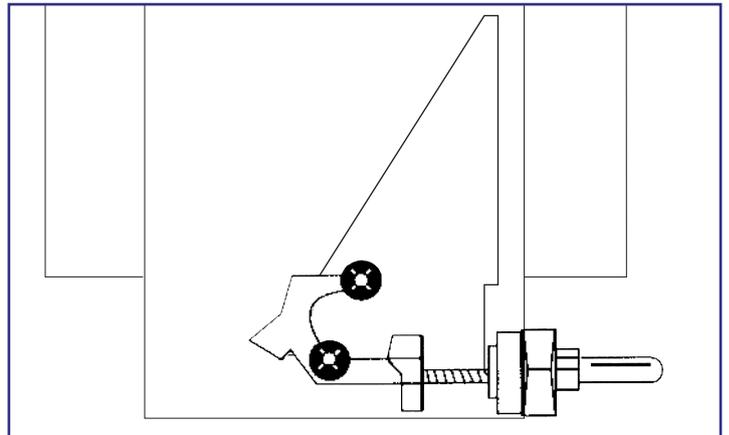
When there are transportation restrictions, large multiple units will be shipped in individual sections for site assembly by others. Joining strips are supplied un-drilled unless requested otherwise. Large multiple units required to be shipped fully assembled will incur additional packing/shipping costs. Please contact our sales office for further information.

BSB can manufacture to individual specifications and applications. Illustrated are standard variants with other variants available to order.



Mechanical Visual Indicator

To provide local indication of the blade status.
When the indicator appears in the bulb, this shows that the blades are closed.



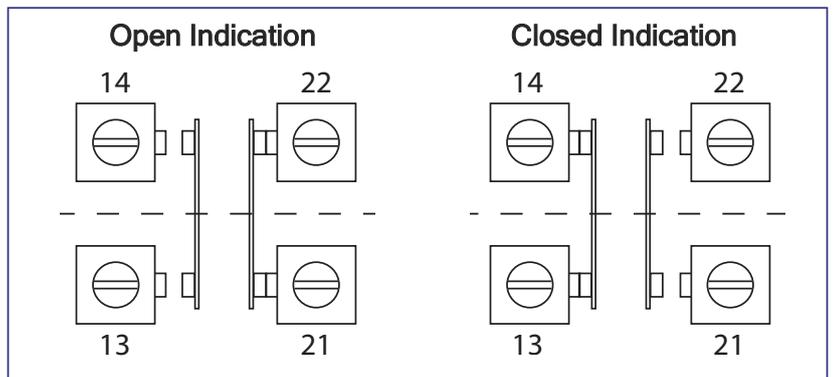
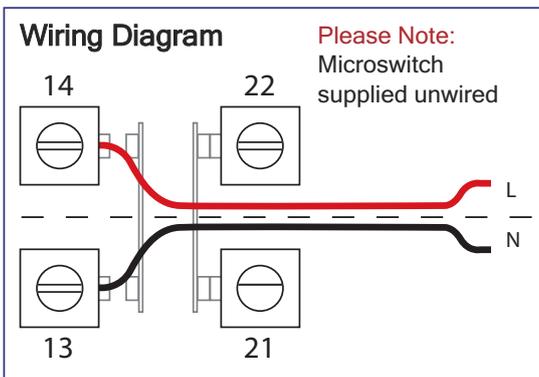
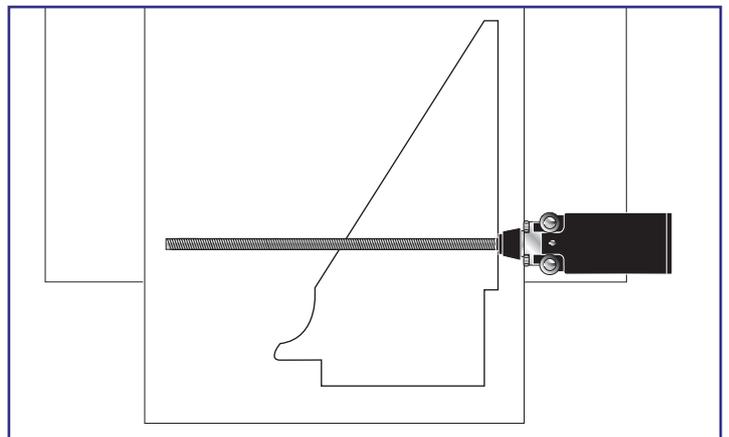
Single Pole Microswitch

To provide remote indication of the blade status. As the leading blade travels close towards the locking ramp, it makes contact with the arm and operates the change over switch to provide a remote closed signal.

The Single Pole Microswitch is supplied as a dependent snap action contact 1NO + 1NC.

For indication of damper closed, terminals 13 and 14 should be used.

Degree of protection: IP66.



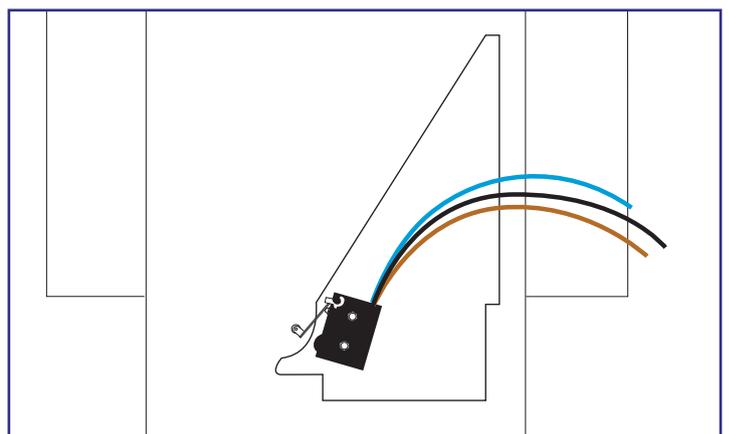
V4 Sealed Microswitch

To provide remote indication of the blade status. As the leading blade travels over the locking ramp, the lever is depressed and operates the switch. Factory fitted.

Degree of protection: Casing and Outlet IP67
Lead Length: 460mm

Connection details:

- Common (1) Black lead
- Normally open (4) Blue lead
- Normally closed (2) Brown lead



FD Series

Fire Dampers - Weight Charts

Weight Chart (kg approx.)

Height (mm)	Width (mm)											
	100	200	300	400	500	600	700	800	900	1000	1100	1200
100	2.0	2.5	3.0	4.0	4.5	5.0	5.5	6.5	7.0	8.0	8.5	9.0
200	2.5	3.0	4.0	4.5	5.0	6.0	6.5	7.5	8.0	9.0	9.5	10.5
300	3.0	4.0	4.5	5.5	6.0	7.0	8.0	9.0	9.5	10.5	11.0	12.0
400	3.5	4.5	5.5	6.5	7.5	8.5	9.5	10.5	11.5	12.5	13.5	14.5
500	4.5	5.5	6.5	7.5	8.5	9.5	10.5	12.0	13.0	14.0	15.0	16.0
600	5.0	6.0	7.5	8.5	9.5	11.0	12.0	13.5	14.5	16.0	17.0	18.5
700	5.5	6.5	8.0	9.0	10.5	11.5	13.0	14.5	15.5	17.0	18.0	19.5
800	6.0	7.5	9.0	10.5	11.5	13.0	14.5	16.0	17.5	19.0	20.5	21.5
900	6.5	8.0	9.5	11.0	12.5	14.0	15.5	17.5	19.0	20.5	22.0	23.5
1000	7.0	9.0	10.5	12.0	13.5	15.0	17.0	18.5	20.5	22.0	23.5	25.0

Weight Chart Circular (kg approx.)

Nom. dia. (mm)	Width (mm)		
	FDC	FDC+HF	FDC+AF
100	1.5	3.5	3.0
150	2.5	4.5	4.0
200	3.0	5.5	4.0
250	3.5	6.5	5.0
300	4.5	7.5	6.0
350	6.5	10.0	8.0
400	8.0	11.5	10.0
450	9.0	13.5	11.0
500	10.5	15.0	13.0
550	12.0	17.0	15.0
600	13.5	19.0	16.0
650	15.0	21.0	18.0
700	16.5	22.5	20.0
750	18.0	24.5	22.0
800	20.5	27.5	24.0
850	22.5	29.5	26.0
900	24.5	32.0	28.0
950	26.5	34.5	31.0
1000	28.5	37.0	33.0

Weight Chart + Hevac Frame (kg approx.)

Height (mm)	Width (mm)											
	100	200	300	400	500	600	700	800	900	1000	1100	1200
100	3.5	4.5	5.5	6.5	7.5	8.5	8.5	11.0	12.0	13.0	14.0	15.0
200	4.5	5.5	6.5	7.5	8.5	10.0	11.0	12.0	13.5	14.5	15.5	16.5
300	5.5	6.5	8.0	9.0	10.0	11.5	12.5	14.0	15.0	16.0	17.5	18.5
400	6.5	8.0	9.0	10.5	11.5	13.0	14.5	16.0	17.5	18.5	20.0	21.5
500	7.5	9.0	10.5	11.5	13.0	14.5	16.0	17.5	19.0	20.5	22.0	23.5
600	8.5	10.0	11.5	13.0	14.5	16.5	18.0	19.5	21.5	23.0	24.5	26.0
700	9.5	11.0	12.5	14.0	15.5	17.5	19.0	21.0	22.5	24.0	26.0	27.5
800	10.5	12.0	14.0	15.5	17.5	19.0	21.0	23.0	24.5	26.5	28.5	30.0
900	11.5	13.0	15.0	17.0	18.5	20.5	22.5	24.5	26.5	28.5	30.5	32.5
1000	12.0	14.0	16.0	18.0	20.0	22.0	24.0	26.0	28.5	30.5	32.5	34.5

Weight Chart + Angle Frame (kg approx.)

Height (mm)	Width (mm)											
	100	200	300	400	500	600	700	800	900	1000	1100	1200
100	2.5	3.5	4.5	5.0	6.0	6.5	7.5	8.5	9.5	10.0	11.0	12.0
200	3.5	4.5	5.0	6.0	7.0	7.5	8.5	9.5	10.5	11.5	12.5	13.0
300	4.0	5.0	6.0	7.0	8.0	9.0	10.0	11.0	12.0	13.0	14.0	15.0
400	5.0	6.0	7.5	8.5	9.5	10.5	11.5	13.0	14.0	15.5	16.5	17.5
500	6.0	7.0	8.5	9.5	10.5	12.0	13.0	14.5	16.0	17.0	18.5	19.5
600	6.5	8.0	9.5	11.0	12.0	13.5	15.0	16.5	18.0	19.5	20.5	22.0
700	7.5	9.0	10.0	11.5	13.0	14.5	16.0	17.5	19.0	20.5	22.0	23.5
800	8.0	10.0	11.5	13.0	14.5	16.0	17.5	19.5	21.0	22.5	24.0	26.0
900	9.0	10.5	12.5	14.0	15.5	17.5	19.0	21.0	22.5	24.5	26.0	27.5
1000	10.0	11.5	13.5	15.0	17.0	18.5	20.5	22.5	24.5	26.0	28.0	29.5

Fire Dampers - Testing and Maintenance

It is a requirement for fire protection systems to be regularly inspected, tested and maintained. As integral components of such systems, BSB FD Series fire dampers should be subjected to a planned maintenance programme.

In accordance with BS 9999 Annex W.1, inspection should be undertaken every year, though local regulations may override this, with periodic inspection being carried out more frequently where corrosive or dirty conditions prevail.



BSB recommend a maximum of one year between inspections. We also recommend that inspections begin more frequently and are only reduced to one year if conditions are proven to allow. The maintenance log should be reviewed at each inspection and the frequency adjusted as required dependent upon findings.

Testing and resetting will need to be undertaken through an access panel. The internal damper elements will need to be checked for corrosion, obstructions and accumulated dirt/dust. Cleaning should be undertaken using a soft cloth with a light application of light lubricant. Only a thin film of lubricant should be applied.



Please refer to our Operation and Maintenance details for further information and instructions for drop testing.

A regular test and maintenance programme will extend the working life of the fire safety system.

BSB are pleased to offer a comprehensive fire damper maintenance service. Please contact our Sales Office for details.

FD Series dampers are designed for normal dry filtered air systems and should be included within a programme of planned inspections.

Records of each damper installation and location are recommended and should include the condition of the dampers at each inspection with any action taken recorded and kept in an accessible location, as these products come under the requirements of the Regulatory Reform (Fire safety) Order (RRFSO).

Inspection and maintenance programmes may need to be repeated more regularly if the dampers are exposed to inclement and dusty conditions or fresh air intakes where the frequency of such checks should be developed based on site experience.

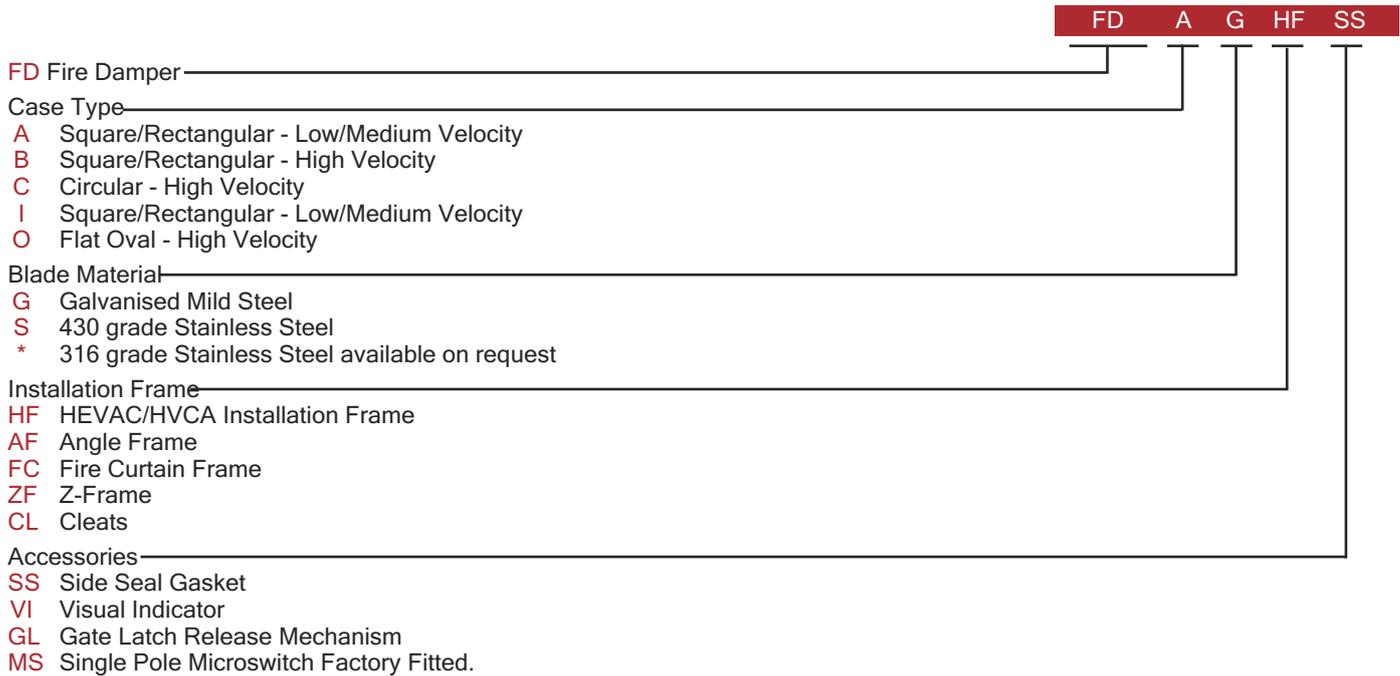


Recycling

BSB recognises the need to preserve resources and reduce emissions and are actively working towards and introducing more efficient ways of manufacturing.

BSB supports and recommends that good waste management practice be adopted on all new and refurbishment projects, regardless of size. This not only reduces emissions, preserves raw materials and saves energy, but also reduces costs long term.

BSB are proud that their dampers are 95% minimum recyclable.



Air, Fire and Smoke Control Products in the Range:



For full details of the complete Product Range, please refer to our individual product brochures, sales office or website.

BSB FD Damper Installation, Operating and Maintenance Instructions

1 Storage

Dampers received on site should be stored in a purpose made storage area, where they can be protected from moisture, dust and impact damage until required.

2 Health and Safety

- 2.1 Only competent personnel may carry out the work outlined within this document.
- 2.2 The wearing of appropriate Personal Protective Equipment (gloves, footwear, safety glasses etc.) is required for safe working and as the site dictates.
- 2.3 Dampers may be heavy. Large dampers will require suitable lifting and supporting equipment, with due consideration given for manual handling.
- 2.4 Dampers may close without warning. Do not introduce limbs/fingers in the path of blade travel.
- 2.5 Never pull the side springs off their locking ramp pin. The springs are very strong and sharp and will damage fingers even when gloves are being worn!
- 2.6 All work should be carried out in accordance with HSE guidelines and regulations and any specific local site rules.

3 Important

- 2.1 These instructions should be read in its entirety before commencing work. The installer must be competent with the manufacturer's separating element construction.
- 2.2 All Fire Damper installations must be carried out to the satisfaction of the appropriate Building Control Officer and/or specifying authority.
- 2.3 Refer to section 11 for testing before installing. Complete Insp Check List (at end of this document).
- 2.4 For existing dry walls – When cutting the opening for damper, and (partial) removal of stud is unavoidable, ensure the structure is sufficiently supported to conform to design specification.
Dry wall openings must be lined.
- 2.5 Ensure that appropriate 'fire-rated' plasterboard is used throughout the construction of drywall partitions that need to act as fire-barriers.
- 2.6 Ductwork to be fitted and connected in accordance with DW 144/145. Aluminium rivets should be used (to act as breakaway joint).
- 2.7 All installations are subject to local Building Control Approval (BCA). Tested Installations are detailed herein. If the proposed installation has minor variations to that shown, acceptance from BCA should be sought before proceeding. Manufacturers are not able to 'approve' specific installation methods.
- 2.8 Refer to main product brochure for full product details and specification.
- 2.9 Where more than one duct penetrates a wall or floor, adjacent fire damper assemblies should be separated by a structural element with a minimum width of 200mm (to comply with BS EN1366-2 13.6).
- 2.10

- 2.11 Dampers need to be kept clean and dry, cement dust coming into contact with the closure springs should be avoided.

3 Equipment required

- 3.1 Equipment and tools will vary dependent upon the fire barrier construction that the damper is being installed within. Standard equipment that is normally used for the building of the particular barrier should suffice.
- 3.2 Access-equipment as necessary.
- 3.3 Temporary support equipment (to retain damper in position).

4 Preparation for Installation

- 4.1 For each damper installation type, refer to the relevant installation detail below.
- 4.2 Before installation, the damper should be inspected to ensure that it has not been damaged and is in good condition following site storage.
- 4.3 Remove packaging materials.
- 4.4 Check damper (label) reference, damper size, Fusible Link option and temperature to site specification.
- 4.5 Dampers are supplied in open position, with fusible link taped up with orange "remove before installation" tape. Remove this tape and drop test the damper (refer to section 11).
- 4.6 Determine required position of damper. Check sufficient space exists to fit the product. Ensure any services (e.g. electrical/plumbing) within the structure or running close to the structure will not be affected.
- 4.7 Consideration should be given beforehand, to the depth of the wall, relative to damper case length and connecting ductwork.

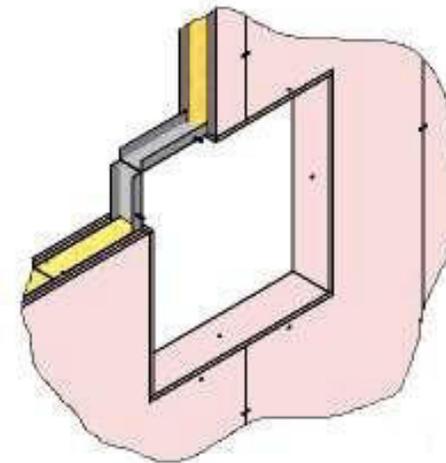


Figure 1 (Lined opening)

5 Dry wall preparation (see figure 1)

5.7 Preferably, prepare the opening whilst building wall, or cut opening if wall already exists. However, for cleated option, drop rods are required to be fitted prior to building the wall. Drop rods need to be sufficiently affixed to structure and be sized to cope with the damper's weight (refer to figure 13).

5.8 **Cleated and Frameless Installations.**

5.8.1 The opening must be 'lined out' 10mm (-0+5mm) clearance top and bottom and 60mm maximum per side. (see fig 2).

5.8.2 The cut size should be 30mm maximum (width), and 20mm (height) plus twice the wall board thickness above the overall damper's case size

5.8.3 Measure overall damper casing size.

5.8.4 E.g. for a 755mm w x 825mm h overall case sized damper with 12.5mm wall board, the cut size should be 900 x 870mm ($xxx + (2 \times 12.5) + 120$)w by ($yyy + (2 \times 12.5) + 20$)h.

5.9 Angle Frame Installation size

5.9.1 The hole must be 'lined out' 10mm clearance all around.

5.9.2 The cut size should be 20mm plus twice the wall board thickness above the overall damper case size.

5.9.3 Measure overall damper casing size.

5.9.4 E.g. for a 755mm w x 825mm h overall case sized damper with 12.5mm wall board, the cut size should be 800 x 870mm ($xxx + (2 \times 12.5) + 20$) by ($yyy + (2 \times 12.5) + 20$).

5.10 Mark out the position and size of required cut size on the wall.

5.11 Using appropriate means (e.g. jig saw), cut the hole in the wall, removing each layer and any infill that is present.

5.12 Cut 2 pieces of steel track equal opening width.

5.13 Fit track to top and bottom of opening, screwing in position from both sides of wall at each end of track with drywall screws and at maximum 300mm centers.

5.14 Cut 2 more pieces of track, equal to the opening height.

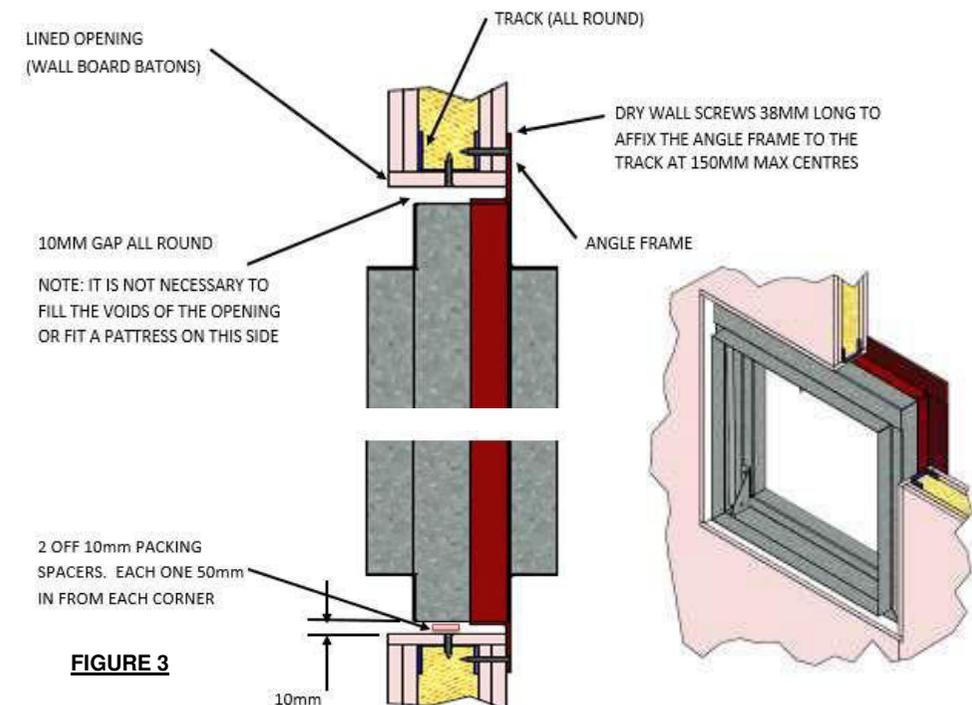
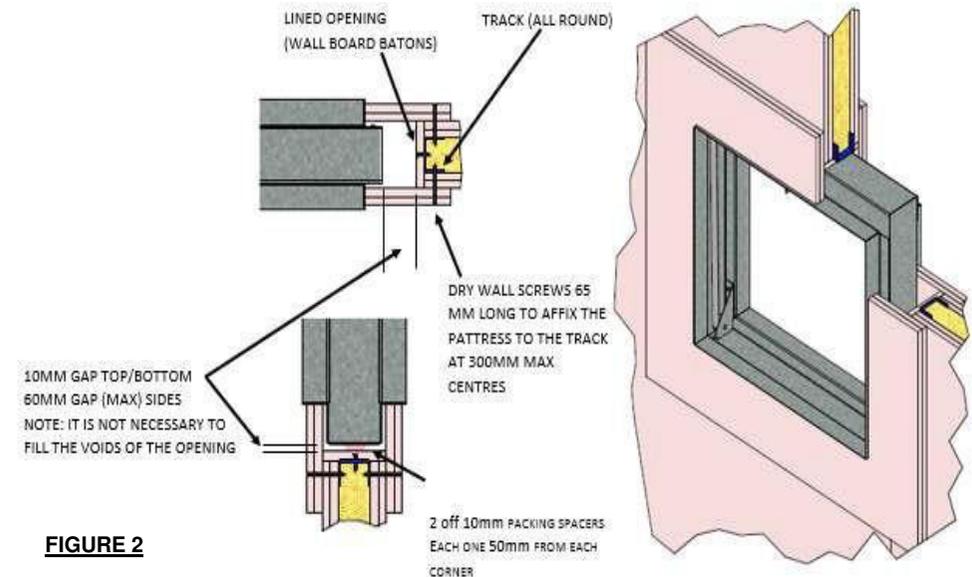
5.15 Fit track to sides of opening, screwing in position in a similar manner as above.

5.16 Cut 4 'batons' of board to suit opening. Screw each baton with 25mm drywall screws @max 300mm pitch to the track that is lining the opening. Ensure batons are flush with the surfaces of the wall.

6 Dry wall – Pattress Fit and Cleated Damper – Fig. 2

6.7 For wall thicknesses above 125mm, fit ductwork to damper prior to positioning damper within wall.

6.8 Prepare 16 off pattress pieces from plasterboard of same material as main construction. Plasterboard pattress should be sufficiently wide to butt up to damper spigots/duct and overlap the outer edge of the track lining the opening by at least 10mm. They need to be long enough to form neat corners.



- 6.9 Position the damper centrally in wall opening (width/height), with blade pack at the top. To aid positioning vertically, position a pair of 10mm 'spacers' on the bottom of the opening 50mm from each corner to stand the damper on. Temporarily support damper. Fit ducting to damper. Use aluminium rivets to act as 'breakaway joints'.
- 6.10 Where cleats are fitted to the damper for support purposes (FD-CL), drop rods should be fitted. The table in figure 10 at end of this document, gives reference to sizing requirements of the threaded drop rods. Support nuts should only be fitted below cleats.
- 6.11 Two layers of pattress are required each side of wall and the corners should 'overlap' between the first and second layers.
- 6.12 Dry wall screws of sufficient length to 'pick up' with the steel track within the wall, at 300mm max centres should be used to fix each layer of dry wall batons.
- 6.13 Apply intumescent sealant to the pattress parts and fit snugly up against the duct.
- 6.14 It is not a necessity to fill the void between pattresses.
- 6.15 Fit second pattress in similar manner to the first pattress.

7 Dry wall - Angle Frame Installation – Fig. 3

- 7.7 Refer to section 4 for wall preparation instructions.
- 7.8 It is advisable to pre-drill the angle frame of the damper before fitting within opening. Note the position of the internal track in the wall and mark nominal hole fixing positions at 150mm maximum centres. Position the damper centrally in wall opening (width/height), with blade pack at the top. To aid positioning vertically, position a pair of 10mm 'spacers' on the bottom of the opening 50mm from each corner to stand the damper on.
- 7.9 Screw the angle frame to the wall using drywall screws @ 150mm max pitch.
- 7.10 It is not a necessity to fill the void behind the angle frame or fit a pattress on the non-access side.
- 7.11 Important: Ensure the screws 'pick up' the track lining the hole, so that the proper fire integrity of the installation will not be compromised.

8 HEVAC Frame Installation (wall and floor) – Figs 4-8

- 8.7 Preferably, prepare opening whilst building the wall/floor (or cut an opening if the wall/floor already exists).
- 8.8 Finished sizes should be 50mm min to 75mm max greater than HEVAC frame extremities. The rougher the surface, the better for keying the mortar.
- 8.9 The damper is not load-bearing and additional support for the top of the wall opening is achieved by means of a lintel or other approved method.
- 8.10 Fit looped steel wall anchors (Ø6mm min) all round the inside of the opening in corresponding positions to the HEVAC frame builder's ties.
- 8.11 Bend the builder's ties out. (See Figs 7 & 8)
- 8.12 (Vertical installation only) Prepare a pair of spacing blocks, (approx. 25mm cubed) from any available material (such as drywall boards). Position spacing blocks within the opening at extremities of damper, and stand the damper on blocks so that damper is central in opening.

- 8.13 While supporting the damper centrally in the cavity, secure the builders ties to the looped wall anchors with 1.5mm galvanized steel wire. (The loops must be tight and a minimum of 3 loops is recommended). (See Fig 7 & 8).
- 8.14 Fill the surrounding cavity with 4:1 builders sand/cement mortar and finish to desired standard.

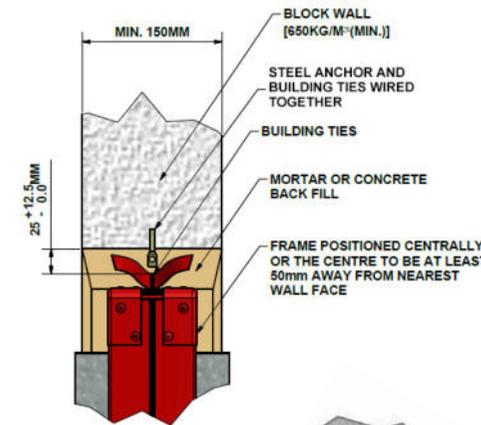


FIGURE 4

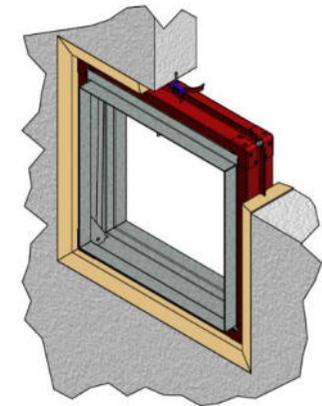


FIGURE 5

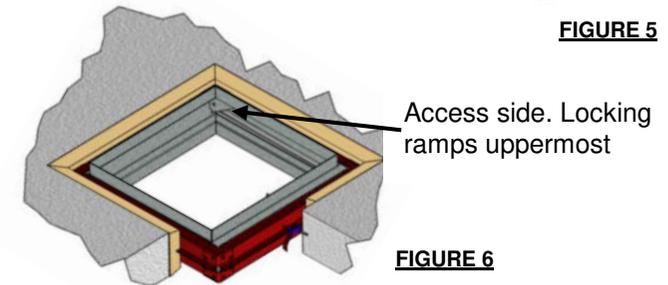


FIGURE 6

FIGURE 7



FIGURE 8



9 Angle Frame Installation into Masonry Wall – Figs 9 & 10

- 9.7 Preferably, prepare opening whilst building the wall (or cut an opening if the wall already exists).
- 9.7.1 Determine / Measure overall damper casing size.
- 9.7.2 Opening size: 10mm clearance per side all around.
- 9.7.3 E.g. for a 750mm w x 800mm h overall case sized damper, the opening size should be 770 x 820mm.
- 9.8 The damper is not load-bearing and additional support for the top of the wall opening is achieved by means of a lintel or other approved method.
- 9.9 It is advisable to pre-drill the angle frame of the damper before fitting within opening. Mark nominal hole fixing positions at 150mm maximum centres 10mm in from the extremities of the angle frame flange. Drill all holes (+0.50mm clearance) to suit fixings (see 9.4 below).
- 9.10 Prepare a pair of spacing blocks, (approx. 10mm thick) from any available material (such as drywall boards). Position spacing blocks within the opening at extremities of damper, and stand the damper on blocks so that damper is central in opening, and provide temporary support of the damper ensuring it stays safely in position.
- 9.11 While temporarily supporting the damper, fix damper to wall as below:-
- 9.11.1 If the wall construction is aerated concrete (breeze block), Tackburn Loden Anchors 6.5mm dia 60mm can be installed at each of the damper fixing holes. Orientate the fixings so that expansion direction follows opening sides (otherwise fracture between fixing and edge of opening may occur).
- 9.11.2 If the wall construction is brick or solid concrete, mark hole positions using holes in damper frame as template, then remove damper. Drill all holes to suit fixings. Reposition damper and fix. Fire Rated Steel fixings should be expanding anchor type. Min 5mm dia x Min 30mm long.

FIGURE 9

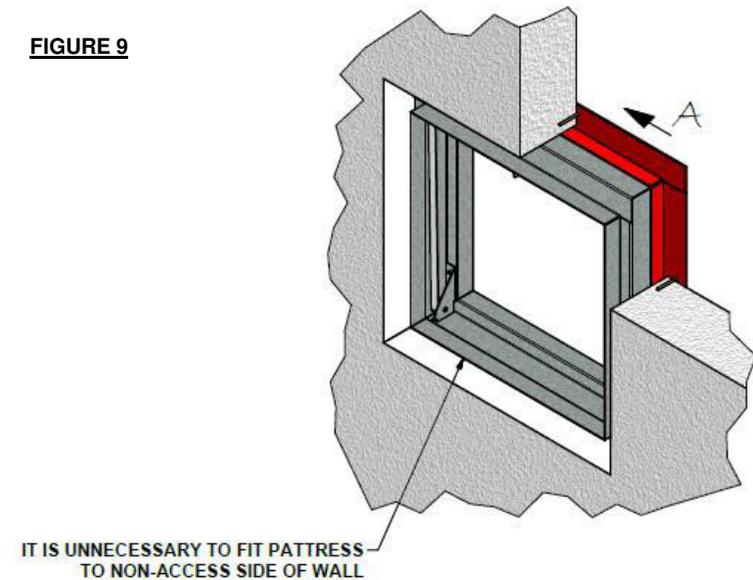
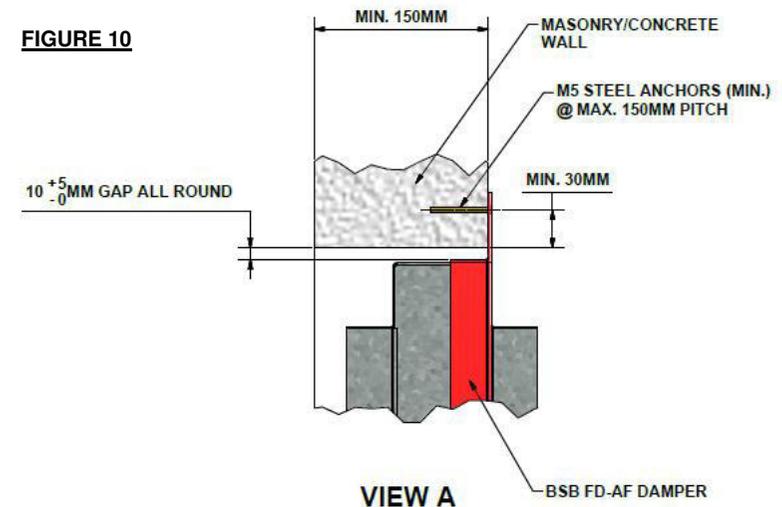


FIGURE 10



10 Angle Frame Installation into Concrete Floor – Figs 11 & 12

10.7 Preferably, prepare opening whilst building the floor (or cut an opening if the floor already exists).

10.7.1 Determine / Measure overall damper casing size

10.7.2 Opening size - 10mm clearance per side all around

10.7.3 E.g. for a 750mm w x 800mm h overall case sized damper, the finished size should be 770 x 820mm.

10.8 It is advisable to pre-drill the angle frame of the damper before fitting within opening. Mark nominal hole fixing positions at 150mm maximum centres approx. 10mm in from the extremities of the angle frame flange. Drill all (+0.50mm clearance) holes to suit fixings (see 10.3 below).

10.9 Position the damper centrally into the opening from above, with blade pack oriented as required.

10.9.1 If the floor construction is aerated concrete, Tackburn Loden Anchors 6.5mm dia 60mm can be installed at each of the damper fixing holes. Orientate the fixings so that expansion direction follows opening sides (otherwise fracture between fixing and edge of opening may occur).

10.9.2 If the floor solid concrete, mark hole positions using holes in damper frame as template, then remove damper. Drill all holes to suit fixings. Reposition damper and fix. Fire Rated Steel fixings should be expanding anchor type. Min 5mm dia x Min 30mm long.

10.10 Mark hole positions on the surface of the floor, then remove damper. Drill all holes to suit fixings.

10.11 Fire Rated Steel fixings should be expanding anchor type. Min 5mm dia x Min 30mm long.

10.12 Fix the angle frame to the floor.

10.13 It is not a necessity to fill the void behind the angle frame, or fit a pattress to the underside.

FIGURE 11

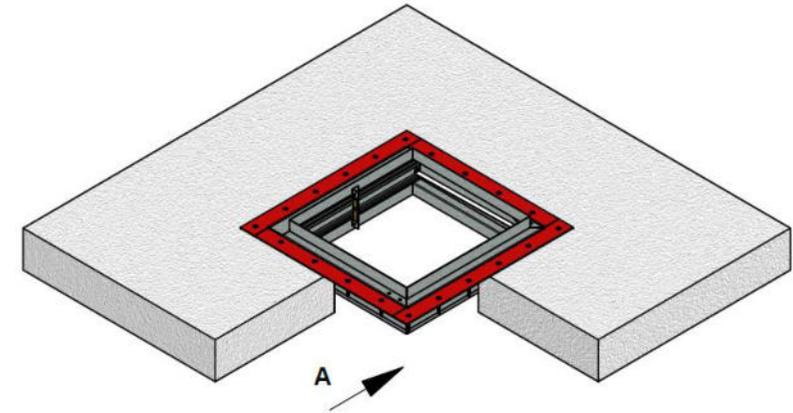
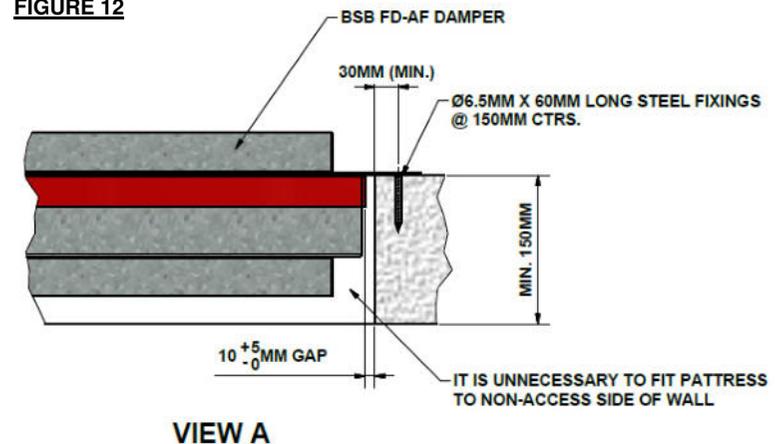


FIGURE 12



11 Instruction for testing Damper

- 11.7 Important – when manually resetting, holding open or releasing the blade pack, ensure the bottom blade remains parallel with the top of damper at all times; i.e. always hold bottom blade centrally along its length. Failure to do so, may cause the damper side springs to twist/tangle rendering the damper unusable.
- 11.8 Prior to fitting damper for first time, stand/lay damper on solid surface as per its intended installation. Ensure the blade pack is uppermost for vertical installations. Follow 11.3 or 11.4 below as appropriate.
- 11.9 Standard Link
- 11.9.1 Relieve the damper blade pressure on the fusible link by pushing bottom blade away from link with one hand, and lifting the fusible link off its pair of retaining pins. Keep the fusible link safe for refitting later.
- 11.9.2 Ensuring the blade pack path is clear, quickly remove hand holding the blade pack taking care to ensure the blades are released centrally and evenly to emulate the release of the fusible link.
- 11.9.3 Damper blade pack closes under spring/gravity action.
- 11.9.4 Visually check the bottom blade locks into the locking ramp notch at each side of the damper.
- 11.9.5 Reopen the damper by pushing the bottom blade away from the locking ramps, or pulling the “ring pull(s)” depending which way round the damper is. Keeping bottom blade parallel with top of damper case, push the blade pack towards and into the top hat of the damper and refit the fusible link over the pair of retaining pins and allow blade pack to rest on the fusible link.
- 11.10 Gate Latch Link
- 11.10.1 Ensuring the blade pack path is clear, gently pull the closest gate latch lever toward you. The Fusible link swings away and is retained on the other side of the gate latch bracket. (Note: for dampers above 150mm high or dia, the gate latch function is from either side. Below this damper size, gate latch function only operates from the non-ramp side).
- 11.10.2 Damper blade pack closes under spring/gravity action.
- 11.10.3 Visually check the bottom blade locks into the locking ramp notch at each side of the damper.
- 11.10.4 Reopen the damper by pushing the bottom blade away from the locking ramps or pulling the “ring pull(s)” depending which way round the damper is. Push blade pack towards and into top hat of the damper and refit the fusible link pin into its retaining slot of the fusible link retainer.

12 Routine Inspection, Testing and Maintenance

- 12.7 Refer to Health and safety procedure (section 1)
- 12.8 In accordance with BS 9999 Annex W.1, inspection should be undertaken annually. Local regulations/conditions may override this with periodic Inspection being carried out more frequently where corrosive or dirty conditions prevail. The maintenance log should be reviewed at each inspection and the frequency adjusted as required dependent upon findings. (BSB recommend a maximum of 1 year between inspections and to start more frequently initially, and reduce frequencies only if conditions are proven to allow).
- 12.9 Remove access door to reveal damper’s internal elements.
- 12.10 Visually inspect the internal damper elements for signs of corrosion, obstruction or accumulated dirt/dust.
- 12.11 If there are any obstructions or if the damper’s blades, side springs, case side seals are dirty, they need to be cleaned.
- 12.12 Use a soft cloth with a light application of light lubricant. (Connect Duck Oil recommended).
- 12.13 There should be no more than a thin film of lubricant applied. Remove all excess lubricant. It is particularly important as excess oil will tend to collect dirt and dust which will have a negative effect on dampers remaining clean.
- 12.14 Replace access doors, ensuring the damper is left open.
- 12.15 Record all work that has been undertaken in the maintenance log.
- 12.16 It is important to record, and review maintenance frequency based on inspections and test history.

Figure 13

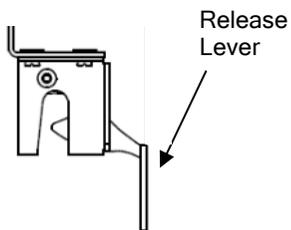
(The table below, gives guidance on threaded drop rod sizing for damper weight and fire rating)

Drop-rod load bearing specification for Fire Rating:			
Drop-rod size	Max load per pair of studs (kg)		
	E60	E120	E240
M6	55	36	21
M8	100	66	40
M10	159	106	63
M12	233	155	93

13 Fault finding

Symptom	Fault	Action
Damper does not close properly when drop tested	Foreign object impeding blades	Remove item
	Buildup of dirt / dust / corrosion impeding blades	Remove / clean case & blades as required (see section 11)
	Springs twisted / kinked	Springs will require replacement. Refer to BSB technical sales office.
Gate Latch link not retained when releasing blade pack via the release lever.	Release lever bent inwards allowing fusible link to come into contact when blades are released	Bend lever by hand to 90° with damper case. See figure 14 below
Damper closed when open state is expected	Fusible link released Air Temperature of the link has been exceeded.	Replace link. Refer to BSB technical sales office.
	Fusible link missing or not fitted correctly	Fit link

Figure 14



Installation Check List

DAMPER REFERENCE NO.:	DAMPER LOCATION:
DAMPER SIZE:	
WIDTH	HEIGHT
WALL/FLOOR APERTURE SIZE ('OPENING SIZE')	
WIDTH	HEIGHT
DAMPER INSTALLED BY:	
(Print name)	
Signature:	Company: Date:
FINAL INSPECTION BY:	
(Print name)	
Signature:	Company: Date:



This document is available to download from the BSB website.
 This document is subject to change without notice.

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 Tel +44 (0)1795 422609

Email: enquiries@bsb-dampers.co.uk website: www.bsb-dampers.co.uk

April 2019



DECLARATION OF PERFORMANCE



DOP-FD-05

- Unique identification code of the product-type:
FD fire damper (see table below for specific damper installation type)
To be used in conjunction with walls/partitions/floors to maintain fire compartments in heating, ventilating and air conditioning installations
- Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):
**BSB Engineering Services Ltd,
Unit 56, Mill Way, Trinity Trade Centre, Sittingbourne, Kent, ME10, 2PD**
- System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:
System 1
- In case of the declaration of performance concerning a construction product covered by a harmonized standard:
BRE Global Ltd (0832) performed the determination of the product type on the basis of type testing (including sampling), type calculation, tabulated values or descriptive documentation of the product, the initial inspection of the manufacturing plant and of factory production control and continuous surveillance, assessment and evaluation of factory production control under system 1 and issued the certificate of constancy of performance of the factory production control (no. CPR-P0006).
- Declared performance according to:
EN 15650 (Ventilation for Buildings – Fire Dampers)

Essential Characteristics				Performance
Fire resistance according to EN 1366-2 and classifications according to EN 13501-3:				
Range	Type	Supporting construction	Ref	Classification (BS EN 13501-3)
100 x 100mm up to 1200 x 1000mm	FD-AF	Drywall	287718A/2	E 120 (ve i ↔ o)
100 x 100mm up to 1200 x 1000mm	FD-AF	Masonry Wall	287718A/2	E 120 (ve i ↔ o)
2 x 2 Multiple arrangement	FD-AF	DryWall	P101872-1000-1	E 120 (ve i ↔ o)
100 x 100mm up to 1200 x 1000mm	FD-AF	Concrete Floor	287718B/1	E 120 (ho i → o)
100 x 100mm up to 1200 x 1000mm	FD-PF / FD-CL	Drywall	P100960-1006A/1	E 60 (ve i → o)
101 x 100mm up to 1200 x 1000mm	FD-PF / FD-CL	Masonry Wall	P100960-1006A/1	E 60 (ve i → o)
100 x 100mm up to 1200 x 1000mm	FD-HF	Masonry Wall	274347/2	E 120 (ve i → o)
100 x 100mm up to 1200 x 1000mm	FD-HF	Concrete Floor	274347/2	E 120 (ho i → o)
Nominal activation conditions/sensitivity according to ISO 10294-4: - sensing element load bearing capacity - sensing element response time				Pass Pass
Response delay (response time) according to EN 1366-2: - closure time				Pass
Operational reliability according to EN 1366-2: - cycling				Pass (50 cycles)
Durability of response delay according to ISO 10294-4: - sensing element response temperature and load bearing capacity				Pass

Harmonised technical specification:
EN 15650:2010

Signed for and on behalf of BSB by:

Date: 25th April 2017

Mike Backham
Technical Director
BSB Engineering Services Ltd





Incorporating



- CE marked curtain type fire damper
- Assessed against the requirements of BS EN 15650
- Four installation methods all with 120 minute 'E' ratings
- Galvanised steel construction as standard, stainless steel optional
- Vertical installations for masonry walls and drywall partitions
- Horizontal installation for concrete floor slabs
- Available to suit square, rectangular, circular and flat oval ducting
- Now available with fixing lugs



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Quality assurance

HVC Supplies (Stourbridge) Ltd is an ISO 9001 certified company.



Assessed to ISO 9001
Cert/Ref No. 1186

CE marking



In accordance with the Construction Products Regulation or CPR (305/2011/EU) introduced into the UK on the 1st of July 2013, any fire dampers sold into the UK and EU markets must be CE marked.

To obtain CE marking, companies and fire dampers themselves must fully comply with the requirements of BS EN 15650.

Companies must be:

- ISO 9001 accredited
- Monitoring production through a program of Factory Production Control (FPC)
- Issued with a certificate of constancy of performance by a notified body

Fire dampers must be:

- Fire tested to BS EN 1366-2
- Classified to BS EN 13501-3
- Thermal release mechanism tested to ISO 10294-4
- Stainless steel and multiple damper assemblies assessed against EN 15882-2

HVC currently have four CE marked installation methods for Series 100 fire dampers.

- HEVAC frame in a masonry wall
- Plate frame in a drywall partition
- Plate frame in a masonry wall
- Plate frame in a concrete floor

It is a legal requirement that fire dampers are installed in the way instructed by the manufacturer. Any other installation is untested and therefore illegal.

Responsibility for ensuring correct installation lies with all parties in the supply chain.

This brochure gives a short overview of the installation methods.

For full installation instructions, declaration of performance, maintenance routine and CE certificates go to:

www.h-v-c.com/installations

NCA Series 100 fire dampers

A CE marked fire damper, comprising a folding curtain type blade design.

Constructed from galvanised steel as standard, with stainless steel optional, and available with 120 minute 'E' rated installations to suit masonry walls, drywall partitions and concrete floors.

During normal conditions, the curtain type blade pack is recessed into the damper header and retained in place by a fusible link, leaving the duct open to airflow.

Upon exposure to temperatures exceeding the temperature rating of the fusible link, the link will split, and the blade pack will be fully extended by springs to shut down the duct.

Series 100 fire dampers are designed to be used as part of building compartmentalisation, this being the process of constructing a building with zones. The purpose of this is that if a fire starts in any one zone, it is contained within that zone and not allowed to spread, thereby potentially saving lives, limiting damage to the building and making the job of fire fighters easier.

It is useful to think of fire dampers as the ductwork equivalent of fire doors, allowing an unrestricted flow of air during normal operation, but shutting down a potential transmission route in the event of fire.

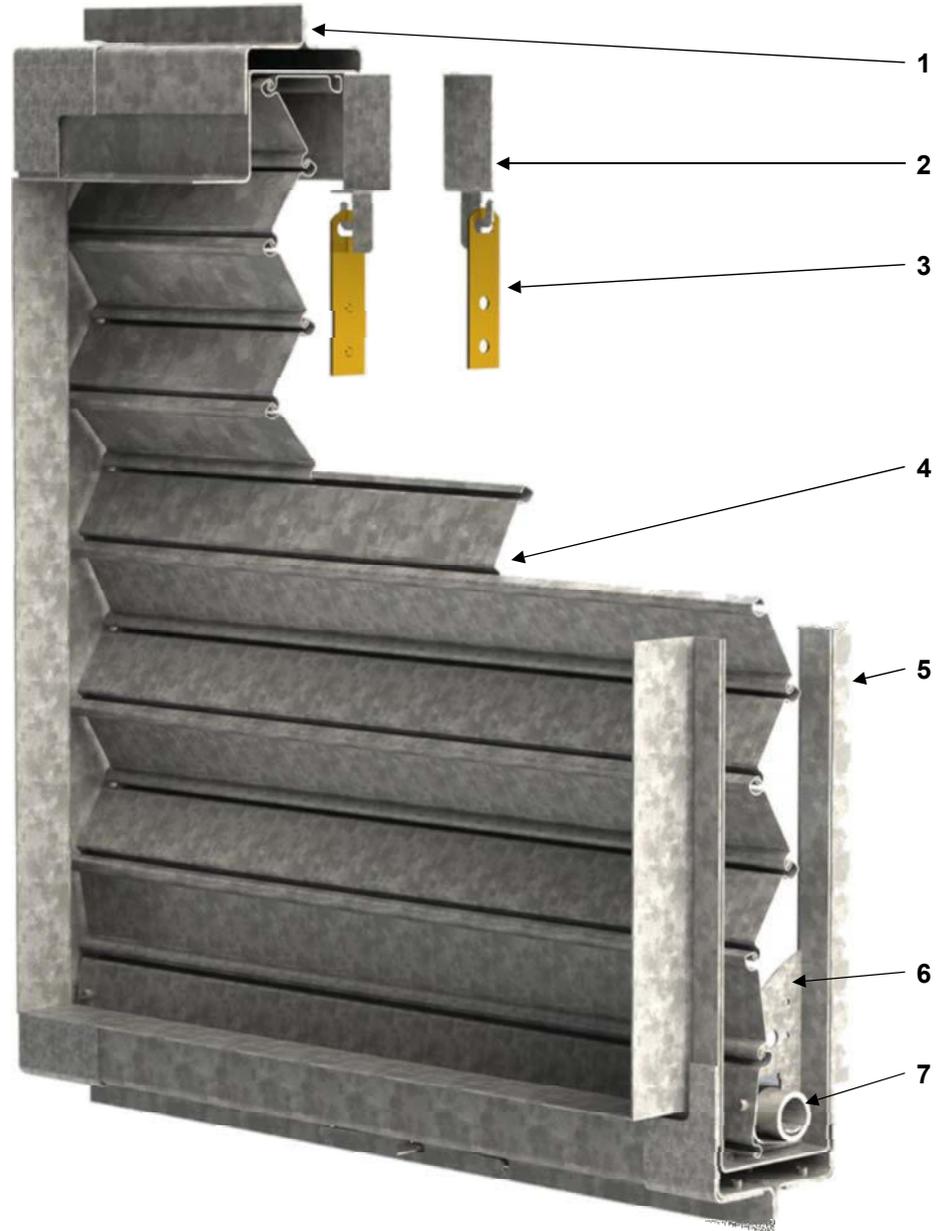


Design features

Material	Standard: Blades, frame, case and motor mounting plate - Galvanised steel Brass fusible link Optional: Stainless steel blades and / or case. Please contact us for more information.
Sizes	Minimum: 100mm x 100mm / 100mm diameter nominal Maximum: Damper in HEVAC frame - 1250mm x 1000mm / 1000mm diameter nominal Damper in plate frame - 1000mm x 1000mm / 1000mm diameter nominal (up to 1250mm x 1000mm with reduced time rating, please see page 8 for more information) Units above the maximum size can be made in multiple sections. Please contact us for more information.
Finish	Bare metal
Mass/m² face area	20 kg (S100BGH - 1000mm x 1000mm nominal size) 25 kg (S100CGH - 1000mm diameter nominal size) Smaller units will be proportionally heavier relative to size

Damper design

1. **Installation frame**
Designed to integrate the damper into the partition. Available as a HEVAC (shown) or plate frame.
2. **Link bracket**
Retains the fusible link.
3. **Fusible link**
Retains the blade pack in a recessed position under normal conditions. Splits into two parts to release blades upon reaching rated temperature.
4. **Blade pack**
Interlocking steel blades which concertina into the header during normal operation. When the fusible link splits the blade pack is pulled closed by the blade springs.
5. **Case**
The main body of the damper, comprising elements including the header and spigots.
6. **Lock guide**
Two fitted to each damper, act to retain the blade springs, and also lock the blade pack in position when closed.
7. **Blade spring**
Fully extended during normal operation. When the fusible link splits, the blade springs pull the blade pack down and into the lock guides.



Testing and certification - CE qualifying certification

NCA Series 100 fire damper with HEVAC frame

Tested to:

- **BS EN 1366-2**
Fire resistance test
 Vertical installation in masonry wall: Tested for up to 240 minutes
 Pass
- **BS EN 13501-3**
Classification of fire resistance performance
 Classified to: E 120 (ve i ↔ o)
- **BS ISO 10294-4**
Test of thermal release mechanism
 Pass
- **Multiple and stainless steel options**
 CE marked against the requirements of EN 15882-2 (EXAP)



NCA Series 100 fire damper with plate frame

Tested to:

- **BS EN 1366-2**
Fire resistance test
 Vertical installation in drywall partition: Tested for up to 120 minutes
 Horizontal installation in concrete floor slab: Tested for up to 240 minutes
 Pass
- **BS EN 13501-3**
Classification of fire resistance performance
 Classified to: Vertical, 100mm x 100mm to 1000mm x 1000mm: E 120 (ve i ↔ o)
 Vertical, 1000mm x 1000mm to 1250mm x 1000mm: E 90 (ve i → o)
 Horizontal: E 120 (ho i → o)
- **BS ISO 10294-4**
Test of thermal release mechanism
 Pass
- **Multiple and stainless steel options**
 CE marked against the requirements of EN 15882-2 (EXAP)



Testing and certification - Corrosion

Series 100 fire dampers have been tested to:

- **BS EN 60068-2-11:1999**
Salt spray corrosion test
 Pass

Testing and certification - Case leakage

Series 100 fire dampers have been tested to:

- **BS EN 1751:1999**
Ventilation for buildings - Air terminal devices
- **DW144**
Specification for sheet metal ductwork

All case types available with Series 100 fire dampers have been tested, and the class/classes to which each has passed are detailed in the table below.

Static pressure differential (Pa)	Quadrilateral spigot S100A** and S100B**		Circular spigot S100C**		Flat oval spigot S100D**	
	DW144	BS EN 1751	DW144	BS EN 1751	DW144	BS EN 1751
100	A & B	A, B & C	A & B	A & B	A & B	A & B
200	A & B	A, B & C	A & B	A & B	A	A
300	A & B	A, B & C	A & B	A & B	A	A
400	A & B	A, B & C	A & B	A & B	A	A
500	A & B	A, B & C	A & B	A & B	A	A
600	B & C	A, B & C	B	A & B	Max leakage exceeded	A
700	B & C	A, B & C	B	A & B	Max leakage exceeded	A
800	B & C	A, B & C	B	A & B	Max leakage exceeded	A
900	B & C	A, B & C	B	A & B	B	A & B
1000	B	A & B	B	A & B	Max leakage exceeded	A
1100	Max leakage exceeded	A, B & C	Max leakage exceeded	A & B	Max leakage exceeded	B
1200	C	A, B & C	Max leakage exceeded	A & B	Max leakage exceeded	B
1300	C	A, B & C	Max leakage exceeded	A & B	Max leakage exceeded	B
1400	C	A, B & C	Max leakage exceeded	A & B	Max leakage exceeded	B
1500	C	A, B & C	Max leakage exceeded	A & B	Max leakage exceeded	B
1600	C	A, B & C	Max leakage exceeded	A & B	Max leakage exceeded	B
1700	C	A, B & C	Max leakage exceeded	A & B	Max leakage exceeded	B
1800	C	A, B & C	Max leakage exceeded	A & B	Max leakage exceeded	B
1900	C	A, B & C	Max leakage exceeded	A & B	Max leakage exceeded	B
2000	C	A, B & C	Max leakage exceeded	A & B	Max leakage exceeded	B

Installation guide

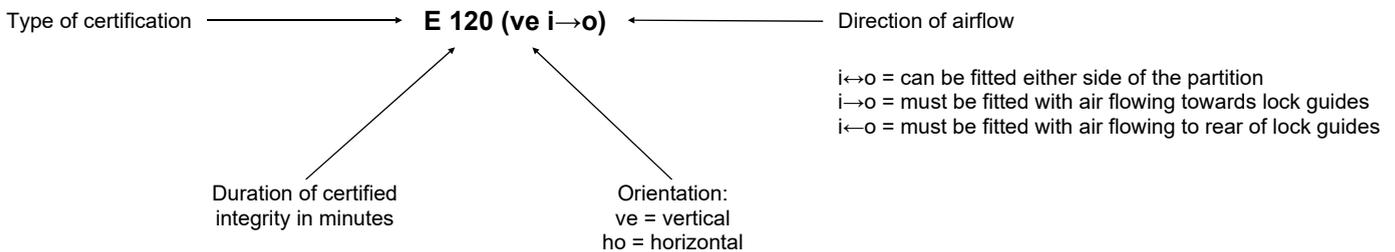
HVC currently have four CE marked installations available for Series 100 fire dampers.

Please see the table below to find the installation type you require.

Installation code	Frame type	Substrate			Orientation		Material		Nominal size range (w x h, mm)	Classification		Page
		Masonry	Drywall partition	Concrete	Vertical	Horizontal	Galvanised steel	Stainless steel		Single section	Multi-section	
FD-1V	HEVAC	✓			✓			✓	100 x 100 to 1250 x 1000	E 120 (ve i↔o)		9
FD-2VP/M	Plate	✓ (M)	✓ (P)		✓				100 x 100 to 1000 x 1000	E 120 (ve i↔o)	E 90 (ve i↔o)	10 and 11
									1000 x 1000 to 1250 x 1000	E 90 (ve i→o)	E 60 (ve i→o)	
									100 x 100 to 1000 x 1000	E 90 (ve i↔o)	E 90 (ve i↔o)	
									1000 x 1000 to 1250 x 1000	E 60 (ve i→o)	E 60 (ve i→o)	
FD-2HC	Plate			✓		✓		✓	100 x 100 to 1000 x 1000	E 120 (ho i→o)	Not available	12

Please note: HEVAC frames are supplied in galvanised steel only.

Guide to classification



Installation FD-1V

Series 100 fire damper c/w HEVAC frame in masonry wall

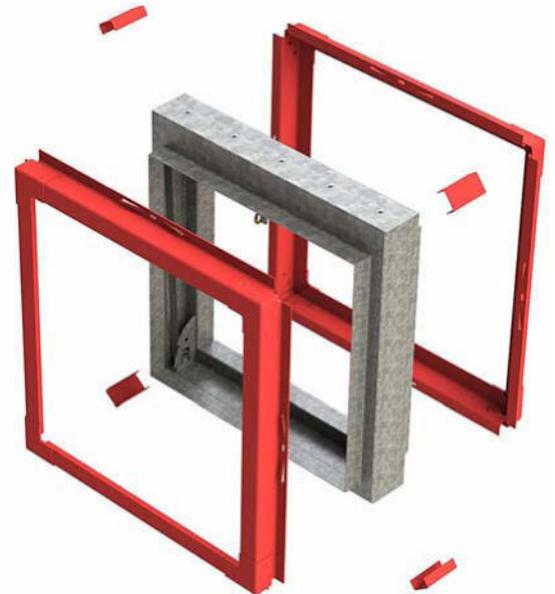


HEVAC frames completely surround the damper case. They assist in maintaining the integrity of the damper during a fire.

During a fire, walls may be so severely affected by heat that they begin to deform. Any fire dampers held within the wall could also be subject to this deformation, potentially causing the blade pack to buckle and therefore compromising integrity.

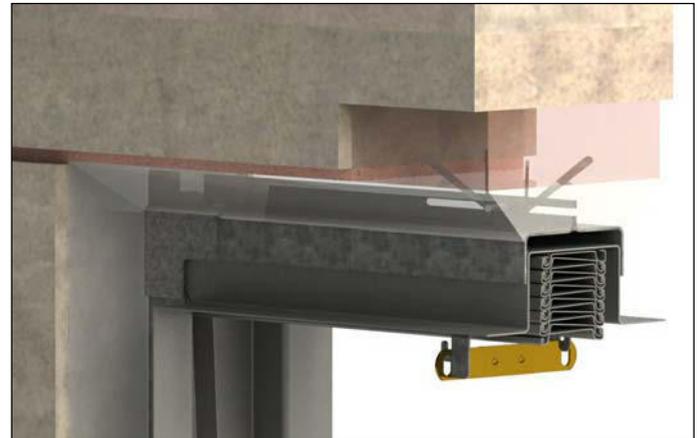
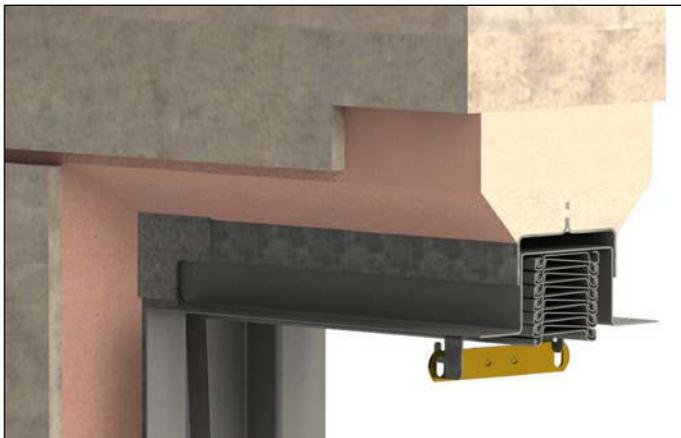
HEVAC frames are designed to allow expansion and deformation of the damper and wall in the event of fire, in turn preventing the damper from being subjected to possibly damaging forces.

Installation involves creating an appropriately sized aperture in the wall, bending the frame tabs out and upwards, and then mortaring the damper into place.



Time and cost saving design

Series 100 fire dampers with HEVAC frames do not need to be tied off to steel anchors set into masonry.



Two copies of the label shown here are supplied with every fire damper fitted with a HEVAC frame.

One label is fitted to the damper before despatch, the other will be supplied loose and must be installed near the damper after installation, for example on ductwork or the wall, so that it remains visible.

To download full installation instructions, declaration of performance and maintenance routine, go to:

www.h-v-c.com/installations

 0832
HVC Supplies (Stourbridge) Ltd ***Date of manufacture stamped here*** 0832-CPR-P0015
EN 15650:2010 Fire Damper Series 100 HEVAC
E 120 (ve i→o)
This damper shall be installed as per the manufacturer's instructions. Installation details and DOP available via www.h-v-c.com . Spare product label to be affixed on or near product so it is visible after installation.

Installation FD-2VP

Series 100 fire damper c/w plate frame in drywall partition



Plate frames can be used to integrate fire dampers into drywall partition walls.

Installation involves creating an appropriately sized aperture in the steel framework of a plasterboard wall. The aperture must be lined with a single layer of plasterboard, and the wall cavities filled with mineral wool. Two sheets of plasterboard must be fitted to each side of the wall.

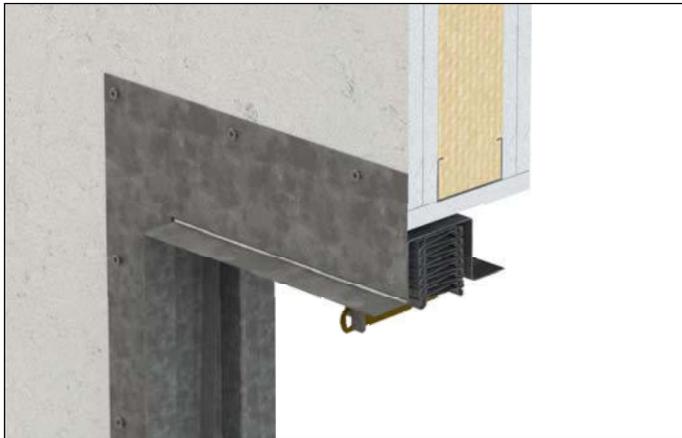
Dampers should be affixed directly to the steelwork with screws at not more than 125mm centres.

Fixing lugs are now available factory fitted to plate frames, please see page 16 for more information.



Time and cost saving design

Series 100 fire dampers with plate frames for drywall partition installations do not require the use of drop rods.



Two copies of the label shown here are supplied with every fire damper fitted with a plate frame.

One label is fitted to the damper before despatch, the other will be supplied loose and must be installed near the damper after installation, for example on ductwork or the wall, so that it remains visible.

To download full installation instructions, declaration of performance and maintenance routine, go to:

www.h-v-c.com/installations

 0832
HVC Supplies (Stourbridge) Ltd ***Date of manufacture stamped here*** 0832-CPR-P0015
EN 15650:2010 Fire Damper Series 100 Plate Frame
100mm x 100mm to 1000mm x 1000mm nominal Galvanised single unit: E 120 (ve i→o) Stainless and/or multiple unit: E 90 (ve i→o) Galvanised single unit: E 120 (ho i→o)
1000mm x 1000mm to 1250mm x 1000mm nominal Galvanised single unit: E 90 (ve i→o) Stainless and/or multiple unit: E 60 (ve i→o)
This damper shall be installed as per the manufacturer's instructions. Installation details and DOP available via www.h-v-c.com . Spare product label to be affixed on or near product so it is visible after installation.



Installation FD-2VM

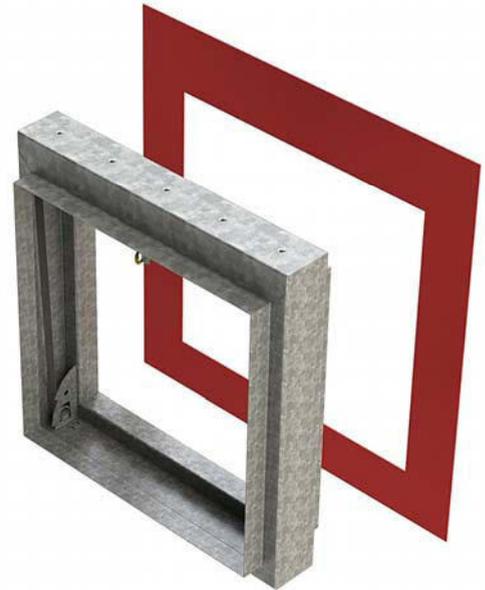
Series 100 fire damper c/w plate frame in masonry wall

Plate frames can be used to integrate fire dampers into masonry walls.

Installation involves simply creating an appropriately sized aperture in the masonry wall and fixing the damper into place.

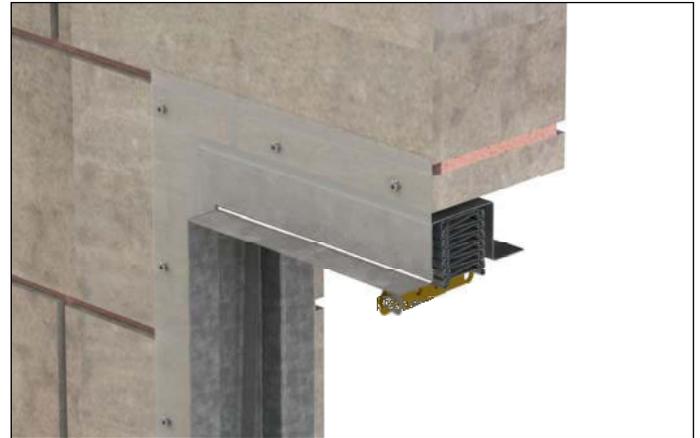
Dampers should be affixed to the wall with appropriate fixings at not more than 125mm centres.

Fixing lugs are now available factory fitted to plate frames, please see page 16 for more information.



Time and cost saving design

Series 100 fire dampers with plate frames for masonry wall installations do not require the use of drop rods.



Two copies of the label shown here are supplied with every fire damper fitted with a plate frame.

One label is fitted to the damper before despatch, the other will be supplied loose and must be installed near the damper after installation, for example on ductwork or the wall, so that it remains visible.

To download full installation instructions, declaration of performance and maintenance routine, go to:

www.h-v-c.com/installations

 0832
HVC Supplies (Stourbridge) Ltd ***Date of manufacture stamped here*** 0832-CPR-P0015
EN 15650:2010 Fire Damper Series 100 Plate Frame
100mm x 100mm to 1000mm x 1000mm nominal Galvanised single unit: E 120 (ve i→o) Stainless and/or multiple unit: E 90 (ve i→o) Galvanised single unit: E 120 (ho i→o)
1000mm x 1000mm to 1250mm x 1000mm nominal Galvanised single unit: E 90 (ve i→o) Stainless and/or multiple unit: E 60 (ve i→o)
This damper shall be installed as per the manufacturer's instructions. Installation details and DOP available via www.h-v-c.com . Spare product label to be affixed on or near product so it is visible after installation.

Installation FD-2HC

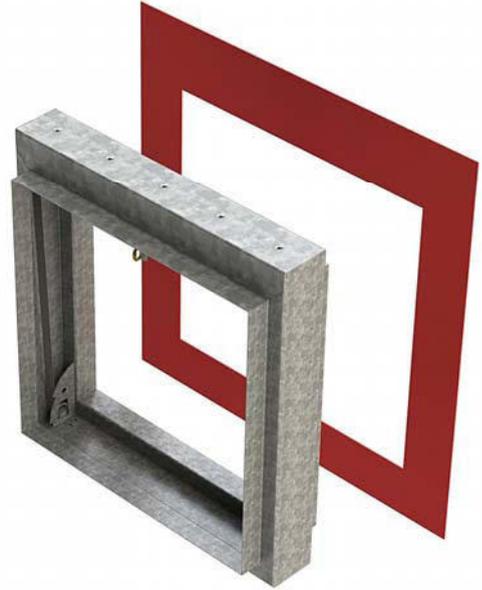
Series 100 fire damper c/w plate frame in concrete floor



Plate frames can be used to integrate fire dampers into concrete floors.

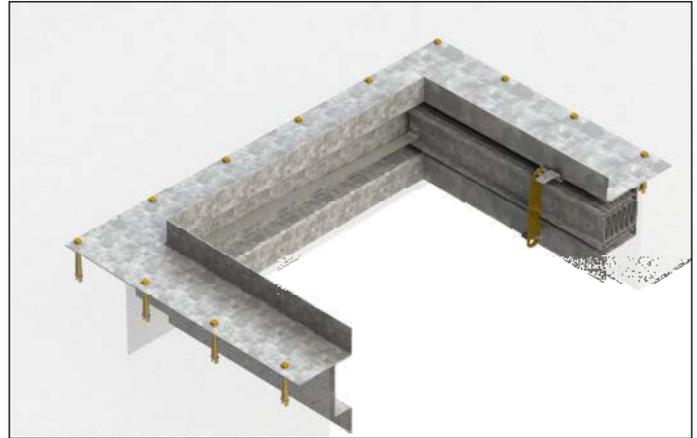
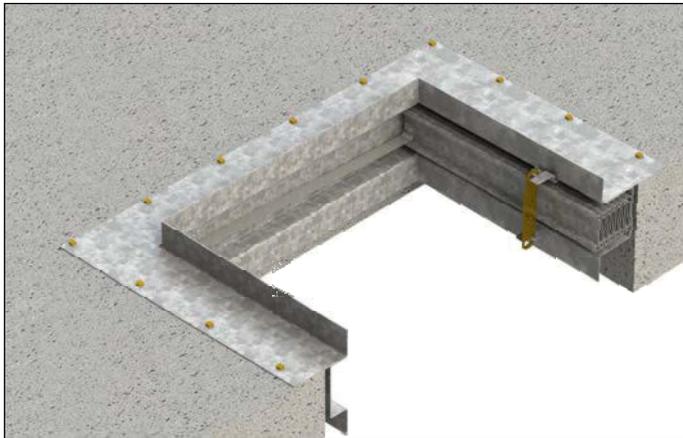
Installation involves creating an appropriately sized aperture in the concrete slab and then fixing the damper to the floor slab with 'Loden anchor' fixings or equivalent.

Fixings should be 10mm in from the edge of the damper frame, and spaced at a pitch of not more than 125mm.



Time and cost saving design

Series 100 fire dampers with plate frames for concrete floor installations require no backfilling of concrete.



Two copies of the label shown here are supplied with every fire damper fitted with a plate frame.

One label is fitted to the damper before despatch, the other will be supplied loose and must be installed near the damper after installation, for example on ductwork or the wall, so that it remains visible.

To download full installation instructions, declaration of performance and maintenance routine, go to:

www.h-v-c.com/installations

 0832
HVC Supplies (Stourbridge) Ltd ***Date of manufacture stamped here*** 0832-CPR-P0015
EN 15650:2010 Fire Damper Series 100 Plate Frame
100mm x 100mm to 1000mm x 1000mm nominal Galvanised single unit: E 120 (ve i→o) Stainless and/or multiple unit: E 90 (ve i→o) Galvanised single unit: E 120 (ho i→o)
1000mm x 1000mm to 1250mm x 1000mm nominal Galvanised single unit: E 90 (ve i→o) Stainless and/or multiple unit: E 60 (ve i→o)
This damper shall be installed as per the manufacturer's instructions. Installation details and DOP available via www.h-v-c.com . Spare product label to be affixed on or near product so it is visible after installation.

Guide: Why is it so important to use certified fire dampers?

On the 1st of July 2013 it became EU law that any fire dampers sold into the UK and EU markets must be CE marked.

In the event of a severe fire, fire dampers may make the difference between partial damage to a building or total loss, or even the difference between life and death for both the occupants of the building, and for the fire crews who may be sent in to extinguish the fire.

The test fire dampers must pass to become certified is BS EN 1366-2. This looks to replicate an absolute worst case scenario of there being a severe fire whilst ductwork remains pressurised.

Fire dampers are bolted to a gas furnace, which during the test exposes them to temperatures approaching 1200°C with a pressure differential of 300 Pa on either side of the blade pack.

Leakage through the damper must remain below 360 m³/hr/m² at all times or the damper fails.

Testing to this extreme standard ensures that only the very best fire dampers can ever become CE marked.



Series 100 fire damper during a horizontal fire test
The test was stopped after 4 hours and 24 minutes because the 150mm thick concrete slabs themselves were failing. Damper leakage was actually decreasing at this stage.



Damper blades glowing during a vertical fire test
Fire dampers are exposed to temperatures approaching 1200 degrees celsius during fire testing, causing the galvanised steel blade pack to glow red hot.

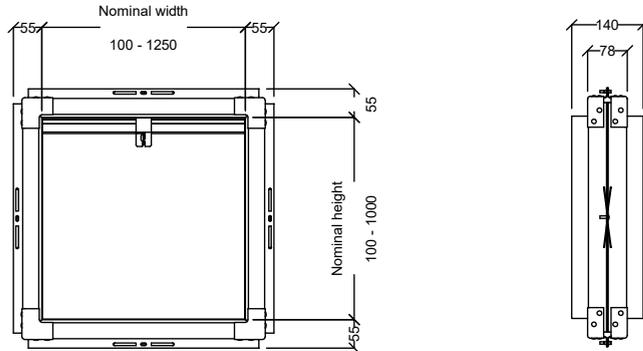


Remains of a drywall partition after a fire test
The two 15mm thick layers of plasterboard have been completely destroyed by the ferocity of the fire and the fire damper blade pack itself has been completely deformed.

Technical drawings - HEVAC frame

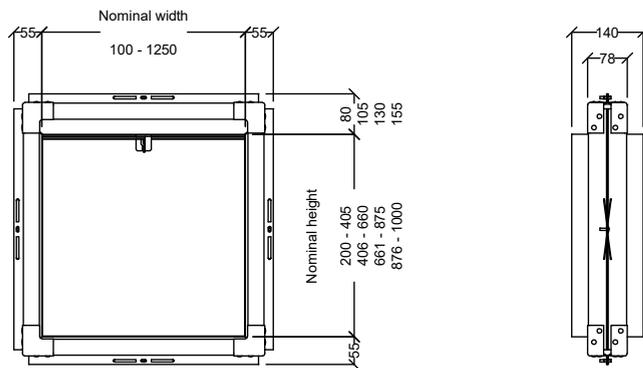
S100A*H

- Square spigot
- Blades in airstream
- Spigot 6mm under nominal (duct) width and height
- Recommended for sizes under 200mm high
- Min size: 100mm W x 100mm H
- Max size: 1250mm W x 1000mm H



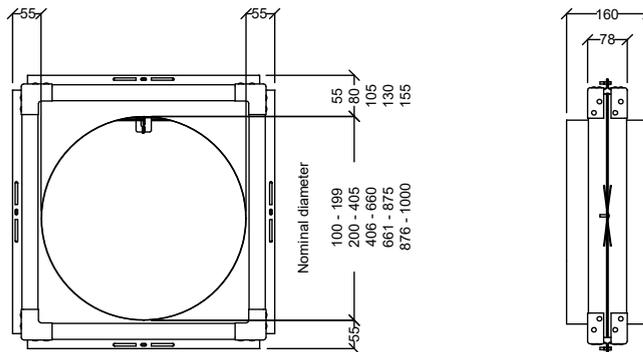
S100B*H

- Square spigot
- Blades out of airstream
- Spigot 6mm under nominal (duct) width and height
- Recommended for sizes equal to or over 200mm high
- Min size: 100mm W x 200mm H
- Max size: 1250mm W x 1000mm H



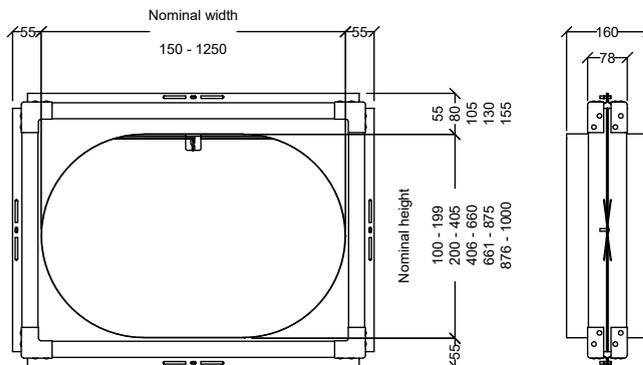
S100C*H

- Circular spigot
- Blades out of airstream
- Spigot 3mm under nominal (duct) diameter
- Min size: 100mm dia
- Max size: 1000mm dia



S100D*H

- Flat oval spigot
- Blades out of airstream
- Spigot 3mm under nominal (duct) width and height
- Min size: 150mm W x 100mm H
- Max size: 1250mm W x 1000mm H



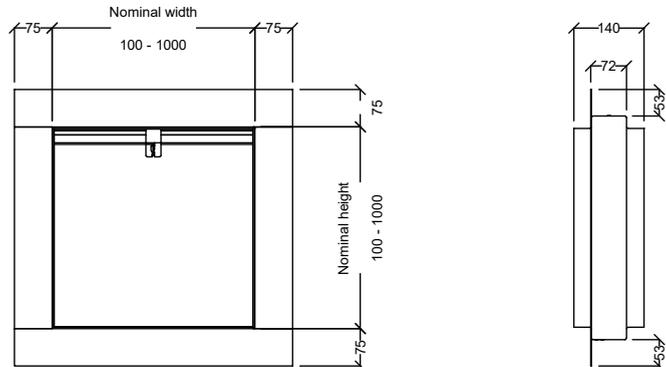
Please note:

Units above the maximum size can be made in multiple sections. Please contact us for more information.

Technical drawings - Plate frame

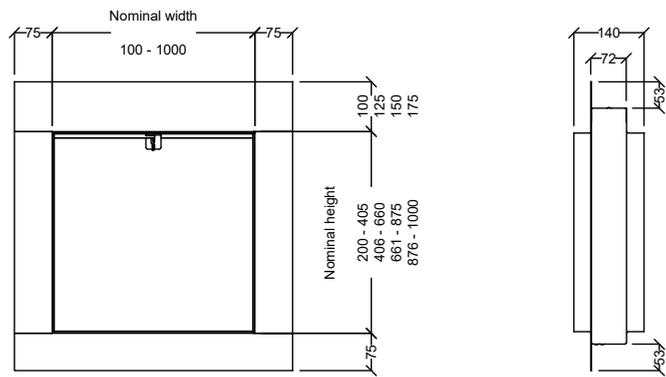
S100A*P

- Square spigot
- Blades in airstream
- Spigot 6mm under nominal (duct) width and height
- Recommended for sizes under 200mm high
- Min size: 100mm W x 100mm H
- Max size: 1250mm W x 1000mm H
(refer to page 8 for more information)



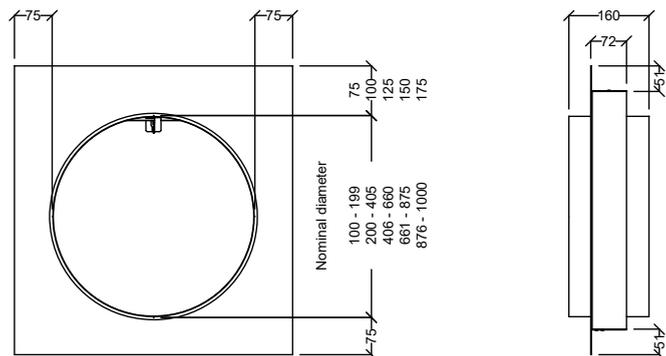
S100B*P

- Square spigot
- Blades out of airstream
- Spigot 6mm under nominal (duct) width and height
- Recommended for sizes equal to or over 200mm high
- Min size: 100mm W x 200mm H
- Max size: 1250mm W x 1000mm H
(refer to page 8 for more information)



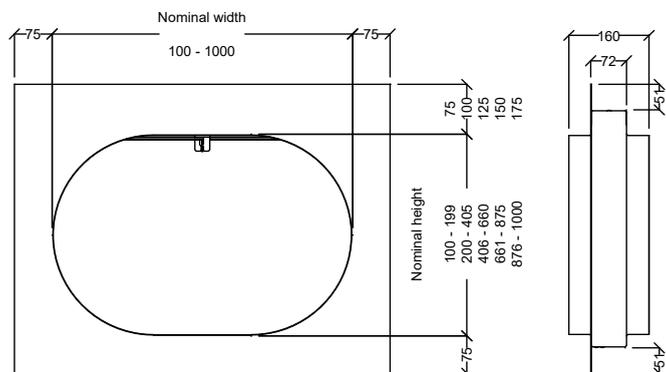
S100C*P

- Circular spigot
- Blades out of airstream
- Spigot 3mm under nominal (duct) diameter
- Min size: 100mm dia
- Max size: 1000mm dia



S100D*P

- Flat oval spigot
- Blades out of airstream
- Spigot 3mm under nominal (duct) width and height
- Min size: 150mm W x 100mm H
- Max size: 1250mm W x 1000mm H
(refer to page 8 for more information)



Please note:

Units above the maximum size can be made in multiple sections. Please contact us for more information.

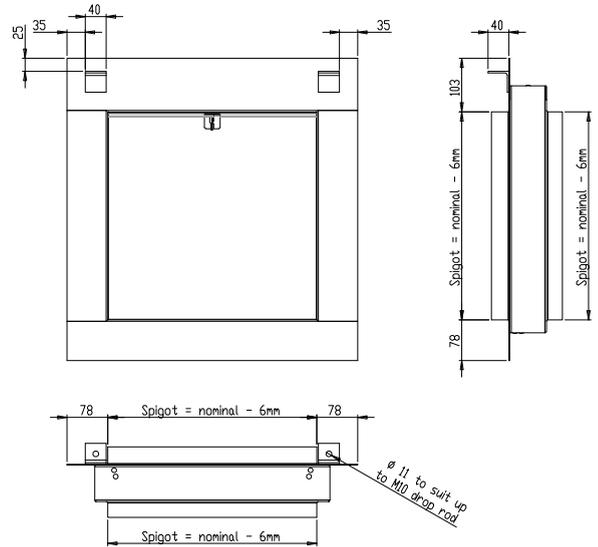
Installation accessories

Fixing lugs

Now available factory fitted to fire dampers equipped with plate frames, fixing lugs allow dampers to be hung from drop rods in addition to the approved vertical plate frame installation methods detailed on pages 10 and 11.

Factory drilled with an 11mm diameter hole to suit up to an M10 drop rod, fixing lugs aid installation by supporting the damper during fitment.

Nuts and washers should only be positioned below the fixing lugs, allowing the damper/drop rod to expand in the event of fire.



Damper operation methods

Fusible links (standard operation method)

The standard operation method, fusible links are a two part brass unit, joined with a solder formulated to melt at a specific temperature.

Series 100 fusible links incorporate two dimples which act to prevent creep over time. This ensures that the damper only releases when the solder has melted, rather than through fatigue due to the constant pressure exerted by the blade pack.

Available ratings:

- 72°C (Standard)
- 96°C
- 145°C
- 183°C

Electromagnets

Power normally on, damper closes upon loss.

Available for systems which require dampers to close upon loss of power.

The fusible link is retained so the damper will still close upon reaching the specified temperature.

Please note that unless back up power supplies are in place, a power cut will result in dampers closing.

Not available on square/rectangular/flat oval dampers with a nominal height of less than 200mm, or on circular dampers with a nominal diameter of less than 250mm.

Available models:

- 24V DC
- 24V AC (with rectifier)
- 230V DC
- 230V AC (with rectifier)

Maintenance assisting options

Resettable link / Easy maintenance link

Resettable links make damper testing and maintenance easier by reducing the complexity of releasing and resetting a damper. Normally the link must be manually removed from the bracket which can be awkward, especially through small duct access doors.

Resettable links incorporate a spring loaded lever arm which holds one end of the fusible link. To release the damper during testing depress the lever arm to release the blade pack.

Resetting the pack then involves pushing the blades back into the header, and putting the link back into position.

Pull ring

Attached to the bottom blade, when working from upstream of the damper pull rings allow the blade pack to be pulled off the lock guides and reset into the damper header.

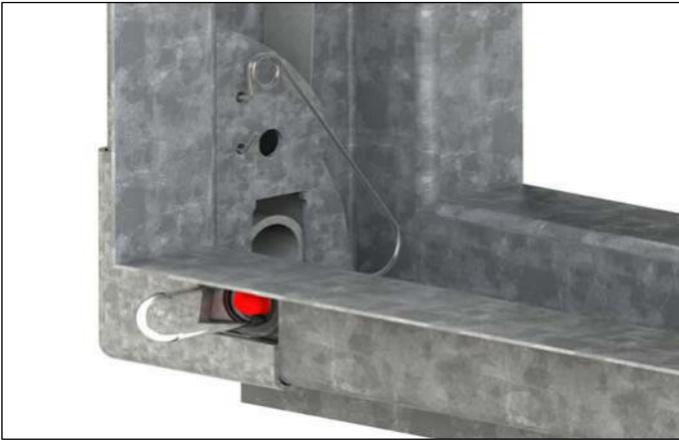
Damper status indicators

Visual position indicator

VPIs allow damper blade position to be observed from outside the duct.

Positioned on the bottom of the damper frame, VPIs consist of a clear plastic tube with a red insert.

When the damper is open, the red insert is fully recessed. When closed, the insert is extended.



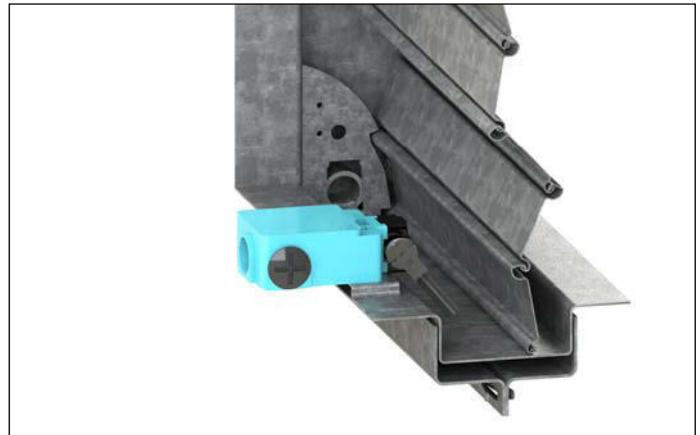
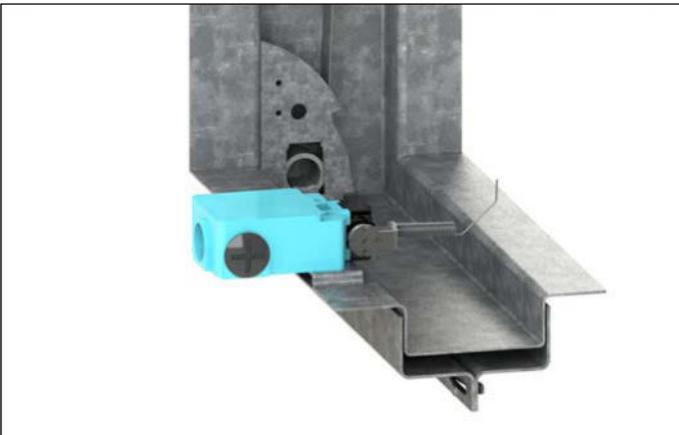
Microswitch

Made by Honeywell specifically for HVC, this double pole, single throw microswitch completes a circuit when the blade pack falls, remotely indicating blade position.

A spring arm protrudes from the microswitch into the blade path. Upon blade closure, the arm is pushed down. The arm is spring-loaded so no resetting to the switch itself is required.

The microswitch body allows connection on the back or either side to assist fitting.

Not available on square/rectangular/flat oval dampers with a nominal height of less than 100mm, or on circular dampers with a nominal diameter of less than 200mm.



Installation

Installation should take into account the requirements of future maintenance, with a view to providing adequate access to fire dampers for testing and cleaning purposes.

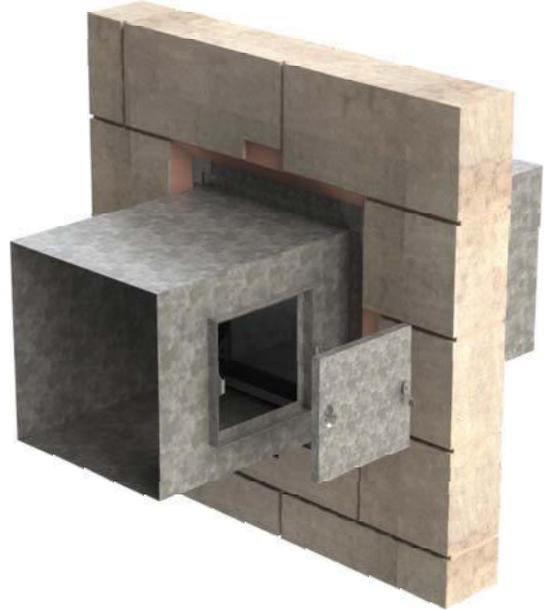
We are able to supply a full range of access doors to facilitate access into ductwork.

Important note:

Installation into chlorinated environments

We are unable to supply S100 fire dampers suitable for installation into chlorinated environments, swimming baths for example.

Any dampers installed into environments where chlorine is present shall be considered to be installed in an unsuitable location and will therefore not be covered by our standard 12 month warranty.



Maintenance

Maintenance of fire dampers is essential to ensure they remain in good working condition for the life of the building.

Testing and maintenance must be carried out in accordance with:

BS 9999

Code of practice for fire safety in the design, management and use of buildings.

An operation and maintenance manual (O & M) for NCA Series 100 CE marked fire dampers is available via:

www.h-v-c.com



EC Declaration of Performance

Refer to www.h-v-c.com/installations

Finish

Bare metal only



Ordering codes

Example

1 - 500 x 500 - S100BSH - SS304 - VPI

Codes

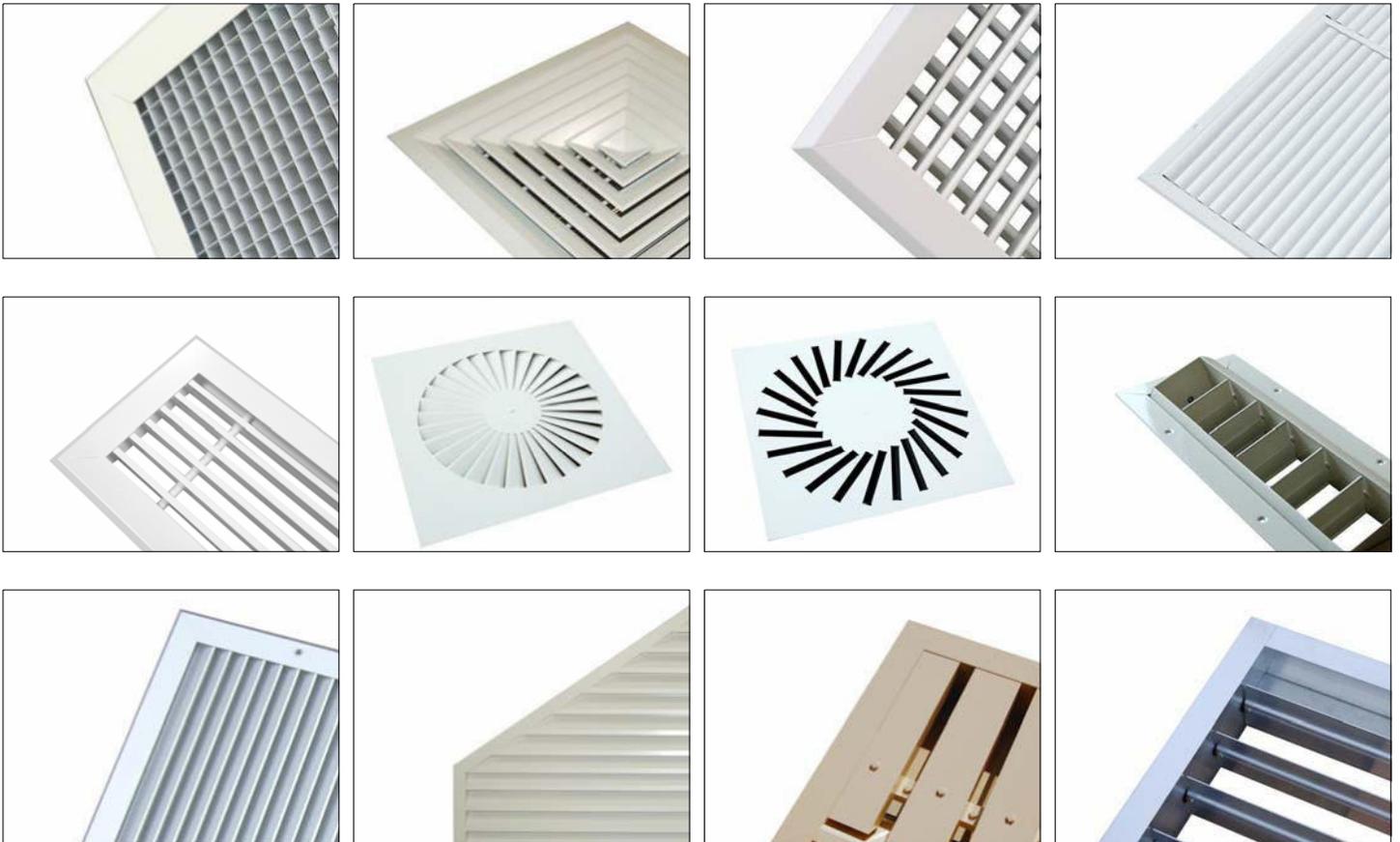
1)	Quantity		
2)	Size (mm)	(Width x height)	Nominal size
3)	Series	S100	Series 100 CE marked fire damper
4)	Spigot shapes:	A B C D	Square spigotted (recommended under 200mm nominal height) Square spigotted (recommended over or equal to 200mm nominal height) Circular spigotted Flat oval spigotted
	Material:	G M S	Fully galvanised steel Galvanised steel case, stainless steel blades Fully stainless steel
	Frame type:	H P	HEVAC frame Plate frame
5)	Fixing lugs	FL	Factory fitted fixing lugs (plate frame only)
6)	Stainless grades:	SS430 SS304 SS316	430 grade stainless steel 304 grade stainless steel 316 grade stainless steel (marine spec)
			(Required if material code is M or S)
7)	Accessories:	VPI MS PR RSL EM24AC EM24DC EM230AC EM230DC	Visual position indicator Microswitch (minimum height/dia. restrictions apply - please see page 17) Pull ring Resettable link Electromagnet 24V AC (minimum height/dia. restrictions apply - please see page 16) Electromagnet 24V DC ((minimum height/dia. restrictions apply - please see page 16) Electromagnet 230V AC (minimum height/dia. restrictions apply - please see page 16) Electromagnet 230V DC (minimum height/dia. restrictions apply - please see page 16)

HVC & NCA products

HVC offer the significant advantage of manufacturing both in duct and duct terminal equipment, making us a one stop shop for all your HVAC needs.

The products shown below are a selection, not an exhaustive list. Go to www.h-v-c.com for details on all HVC and NCA products.

HVC: Grilles, Diffusers, Louvres and Volume Control Dampers



NCA: Fire and Volume Control Dampers





Assessed to ISO 9001
Cert/Ref No. 1186

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All details within this brochure are correct at time of publication. However HVC's policy is one of continual product development. The right is reserved to alter any details published in this brochure without any prior notice. Any changes will appear on www.h-v-c.com as soon as is practically possible.

All information in this brochure is designed to be used for informative purposes only. HVC will not be legally bound by anything contained within this publication, or any other information distributed.

All references to companies not part of the HVC group of companies are used with the permission of their respective owners.

Installation guide

Series 100 fire damper c/w HEVAC frame



Upon receipt of unit - Before signing for the delivery

- Fluorescent yellow stickers are attached to every package we despatch detailing receipt instructions and what to do if your goods are damaged.
- The instructions on this must be followed or HVC will not be able to assist with any claims for damage.

Prior to installation

- If damper is to be stored on site, ensure it is stored in a clean and dry environment.
- Immediately prior to fitment, remove all packaging from the unit. Take particular care inspecting the inside of the unit for any packing materials which may disrupt damper operation.

Installation

- Fire damper installation should only be carried out by competent persons. As life safety devices, correct operation is reliant on correct installation.
- Damper edges can be sharp. PPE should be used when handling.
- Larger dampers can be very heavy, ensure suitable lifting methods are used to help prevent injury.
- There should be a minimum of 200mm of supporting construction between fire dampers installed in separate ducts.

- There should be a minimum of 75mm of supporting construction between the fire damper and any adjacent construction element, e.g. a corner or adjacent wall.
- Remove the safety cable tie around the fusible link. Failure to remove this will render the damper inoperable.

Operation

- Fusible link fire dampers are designed to operate without any command from an operator or building maintenance system (unless equipped with an electromagnet or solenoid).
- Fusible links will release at the temperature embossed onto the link body.
- The use of electromagnets and solenoids enables the damper to be operated remotely, even when the damper itself is not being exposed to elevated temperatures.
- The activation command may originate from an automated command or a human operator through the building maintenance system.
- Once the damper has been shut, it can only be opened by hand.
- Once exposed to elevated temperatures/flames resulting in the damper closing, the damper must be replaced.

Spares

- A spare amount of replacement fusible links should be kept on site.

Installation FD-1V

Masonry wall installation

BS EN 13501-3:2005 + A1:2009

Classification report numbers:

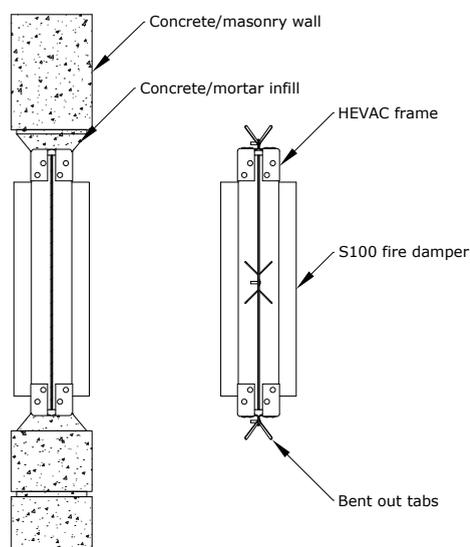
Galvanised units - 301099A / 2
Stainless units - 301099A / 3
Multiple units - 301099A / 3

Installation procedure

- Install damper centrally in the depth of the wall, the wall being not less than 150mm thick of aerated blockwork or concrete construction.
- If wall is thicker, installation so damper centre line is not less than 50mm from nearest wall face is acceptable.
- Wall aperture should be sized to give approximately 10mm clearance between damper extremities and wall.
- HEVAC frame tabs should be bent outwards and set into recesses in the wall aperture approximately 100mm long x 50mm deep in positions coinciding with the frame tab positions.
- Gaps between the HEVAC frame and the aperture should then be filled with mortar.

Notes

- No lugs are required when fitting this CE marked fire damper.
- Multiple assemblies are subject to the same installation.



IMPORTANT NOTE

**It is a legal requirement that fire dampers are installed in the way instructed by the manufacturer.
Any other installation is untested and therefore illegal.**

Responsibility for ensuring correct installation lies with all parties in the supply chain.

Installation Declaration for Series 100 Fire Dampers

- It is the installer's responsibility to ensure the installation is done as per the installation method provided.
- This document must be completed when installing any HVC Fire Damper.
- By signing this document you are declaring that the correct installation method has been followed.

Check:	Yes/No
Is the installed damper the correct type?	
Is the damper installed correctly?	
Has the damper been correctly identified?	
Has the correct orientation been used?	
Are there sufficient access routes installed?	
Has a check of the damper been carried out for: <ul style="list-style-type: none"> • Internal cleanliness? • Damage? • Obstructing debris? 	
Has a drop test been carried out?	
At the time of handover is the fire barrier and penetration seal complete?	

Damper unique system I.D. (If applicable):	
Damper location:	
Installation address:	
Damper type: e.g. S100BGH	
Link rated temperature:	
Notes:	

Installer's name:	
Company name:	
Company address:	
Company telephone number:	

I hereby confirm that the damper detailed above has been installed in accordance with HVC Supplies (Stourbridge) Ltd's tested installation method, and has been tested as above.

Installer's signature:

Date:

Installation guide

Series 100 fire damper c/w plate frame

Upon receipt of unit - Before signing for the delivery

- Flourescent yellow stickers are attached to every package we despatch detailing receipt instructions and what to do if your goods are damaged.
- The instructions on this must be followed or HVC will not be able to assist with any claims for damage.

Prior to installation

- If damper is to be stored on site, ensure it is stored in a clean and dry environment.
- Immediately prior to fitment, remove all packaging from the unit. Take particular care inspecting the inside of the unit for any packing materials which may disrupt damper operation.

Installation

- Fire damper installation should only be carried out by competent persons. As life safety devices, correct operation is reliant on correct installation.
- Damper edges can be sharp. PPE should be used when handling.
- Larger dampers can be very heavy, ensure suitable lifting methods are used to help prevent injury.
- There should be a minimum of 200mm of supporting construction between fire dampers installed in separate ducts.

- There should be a minimum of 75mm of supporting construction between the fire damper and any adjacent construction element, e.g. a corner or adjacent wall.
- Remove the safety cable tie around the fusible link. Failure to remove this will render the damper inoperable.

Operation

- Fusible link fire dampers are designed to operate without any command from an operator or building maintenance system (unless equipped with an electromagnet or solenoid).
- Fusible links will release at the temperature embossed onto the link body.
- The use of electromagnets and solenoids enables the damper to be operated remotely, even when the damper itself is not being exposed to elevated temperatures.
- The activation command may originate from an automated command or a human operator through the building maintenance system.
- Once the damper has been shut, it can only be opened by hand.
- Once exposed to elevated temperatures/flames resulting in the damper closing, the damper must be replaced.

Spares

- A spare amount of replacement fusible links should be kept on site.

Installation FD-2VP Drywall partition installation

BS EN 13501-3:2005 + A1:2009

Classification report numbers:
Galvanised units - P103718-1002/3
Stainless units - P103718-1002B/2
Multiple units - P103718-1002/2

Installation procedure

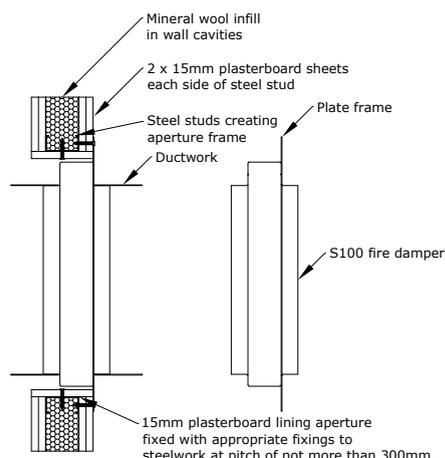
- Construct studwork aperture so that the space inside the steel channels is 45mm larger than the overall size of the damper case. e.g. Damper case 500mm x 200mm, studwork aperture size 545mm x 245mm.
- Clad one side of studwork with two layers of plasterboard.
- Infill wall cavities with mineral wool.
- Clad second side of studwork with two layers of plasterboard.
- Line aperture with one layer of plasterboard.
- Offer damper into aperture and using 7.5mm thick spacers if necessary to ensure correct positioning, affix damper into partition by screwing through the plate frame and plasterboard into the steel studwork.
- Screws to be 10mm in from outer edge of plate frame, and pitch to be not more than 125mm. Ensure the screws gain a positive fix on the steelwork.

Notes

- The void at the non-access side of the damper does not require filling, nor a pattress.
- No lugs are required when fitting this CE marked fire damper.
- Multiple assemblies are subject to the same installation.
- Air can flow through the damper in either direction.

Material specifications

Plasterboard: 15mm thick and 30 minute fire rated
e.g. GTEC Fire Board, Knauf Fireshield, Gyproc Fireline
Mineral wool: Rockwool RW5, Knauf RS100 or equivalent



Installation FD-2VM Masonry wall installation

BS EN 13501-3:2005 + A1:2009

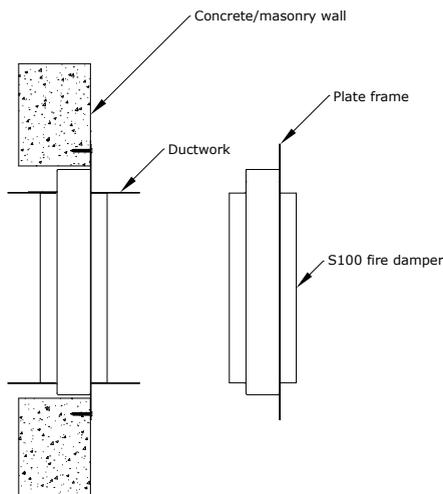
Classification report numbers:
Galvanised units - P103718-1002/3
Stainless units - P103718-1002B/2
Multiple units - P103718-1002/2

Installation procedure

- Construct wall so that the aperture for the fire damper is 15mm larger than overall size of the damper case. e.g. Damper case 500mm x 200mm, wall aperture size 515mm x 215mm.
- Offer damper into aperture and using 7.5mm thick spacers if necessary to ensure correct positioning, affix damper into partition by screwing through the plate frame into the wall.
- Screws to be 10mm in from outer edge of plate frame, and pitch to be not more than 125mm. Ensure the screws gain a positive fix on the concrete/masonry.

Notes

- The void at the non-access side of the dampers does not require filling, nor a pattress.
- No lugs are required when fitting this CE marked fire damper.
- Multiple assemblies are subject to the same installation.
- Air can flow through the damper in either direction.



Installation FD-2HC Concrete floor installation

BS EN 13501-3:2005 + A1:2009

Classification report numbers:
P101275-1001/1

Installation procedure

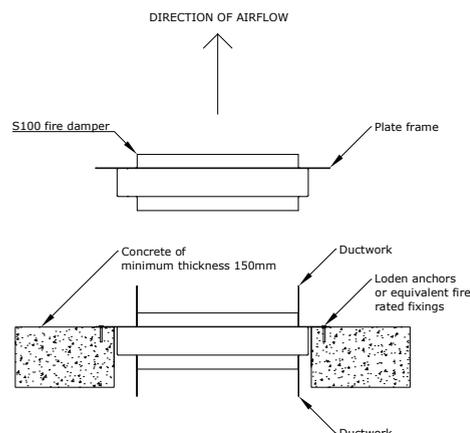
- Construct floor so that the aperture for the fire damper is 15mm larger than overall size of damper case. e.g. Damper case 500mm x 200mm, floor aperture size 515mm x 215mm.
- Offer damper into aperture and using 7.5mm thick spacers if necessary to ensure correct positioning, affix damper into partition using fixings as detailed below, through the plate frame into the floor.
- Fixings to be 10mm in from outer edge of plate frame, and pitch to be not more than 125mm. Ensure the fixings gain a positive fix on the concrete/masonry.

Notes

- The void at the non-access side of the dampers does not require filling, nor a pattress.
- Air must flow towards the lock guides - See arrow below.

Material specifications

Floor: 150mm (minimum) thick concrete.
Fixings: Loden anchors, 5mm diameter x 50mm long
Equivalent fixing acceptable



IMPORTANT NOTE

It is a legal requirement that fire dampers are installed in the way instructed by the manufacturer.
Any other installation is untested and therefore illegal.

Responsibility for ensuring correct installation lies with all parties in the supply chain.

Installation Declaration for Series 100 Fire Dampers

- It is the installer's responsibility to ensure the installation is done as per the installation method provided.
- This document must be completed when installing any HVC Fire Damper.
- By signing this document you are declaring that the correct installation method has been followed.

Check:	Yes/No
Is the installed damper the correct type?	
Is the damper installed correctly?	
Has the damper been correctly identified?	
Has the correct orientation been used?	
Are there sufficient access routes installed?	
Has a check of the damper been carried out for: <ul style="list-style-type: none"> • Internal cleanliness? • Damage? • Obstructing debris? 	
Has a drop test been carried out?	
At the time of handover is the fire barrier and penetration seal complete?	

Damper unique system I.D. (If applicable):	
Damper location:	
Installation address:	
Damper type: e.g. S100BGP	
Link rated temperature:	
Notes:	

Installer's name:	
Company name:	
Company address:	
Company telephone number:	

I hereby confirm that the damper detailed above has been installed in accordance with HVC Supplies (Stourbridge) Ltd's tested installation method, and has been tested as above.

Installer's signature:

Date:

Operation and maintenance manual

NCA Series 100 - CE marked fire dampers

Thank you for purchasing an NCA Series 100 fire damper.

Please ensure the following information is read, understood and followed at all stages of the damper's life.

Upon receipt of unit - Before signing for the delivery

- Fluorescent yellow stickers are attached to every package we despatch detailing receipt instructions and what to do if your goods are damaged.
- The instructions on this must be followed or HVC will not be able to assist with any claims for damage.

Prior to installation

- If the damper is to be stored on site, ensure it is stored in a clean and dry environment.
- Immediately prior to fitment, remove all packaging from the unit. Take particular care inspecting the inside of the unit for any packing materials which may disrupt damper operation.

Installation

- All fire damper installations must be carried out as stated by HVC.

Installation instructions are available to download at:
www.h-v-c.com/installations
- Installation should only be carried out by competent persons. Fire dampers are life safety devices, their effectiveness is reliant on correct installation.
- Damper edges can be sharp. The relevant PPE should be used when handling dampers, in accordance with the relevant local risk assessment/s.
- Larger dampers can be very heavy, ensure suitable lifting methods are used to help prevent injury.
- Ensure that ductwork is appropriately supported, and that the damper itself will not be relied upon to support ductwork.
- Remove the safety cable tie from the fusible link. Failure to remove this will render the damper inoperable.
- Installation should always take into account the requirement to provide future access for testing and maintenance, by fitting appropriately positioned and sized access doors.

Operation

- Fusible link fire dampers are passive devices, and are designed to operate without any command from an operator or system.
- Fusible links will split, closing the damper when the temperature inside the duct reaches that embossed on the link body.
- The use of electromagnets or solenoids enables the damper to be closed remotely, however they will still close when the link's rated temperature is reached.
- Once the damper has been shut, it can only be reset manually.
- Once a fusible link has split, it must be replaced with a new unit.

Spares

An amount of spare fusible links should be kept on site.

Maintenance information and checklist overleaf >>>

Operation and maintenance manual

NCA Series 100 - CE marked fire dampers

Maintenance overview and checklist

Fire damper maintenance is essential and should be carried out in accordance with the requirements set out in:

BS 9999 - Code of practice for fire safety in the design, management and use of buildings.

This regulation states that maintenance of air conditioning and ventilation equipment, including fire dampers is of paramount importance both in preventing fire and in ensuring that measures taken to mitigate its consequences are effective when needed.

- The maintenance steps below should be carried out by a competent person at least once per year.
- Local conditions should be taken into consideration when deciding a test plan, more frequent tests may be necessary. For example if dusty conditions are prevalent.
- Series 100 CE marked fire dampers have been designed to operate without lubrication. Do not introduce any as it will attract dust and dirt.

Damper reference and location	
Operation	Result
Cleanliness Clean where necessary, ensuring damper is free from dust and debris.	
Damage and corrosion Check for any damage or signs of corrosion to damper components.	
Drop test Confirm operation of damper with a drop test by following the below steps: <ul style="list-style-type: none"> • Relieve the weight of the blade pack from the fusible link with one hand placed in the centre of the pack width. Ensure bottom blade remains parallel to top of damper at all times. • Failure to support the blade pack from the centre will result in damper blades falling unevenly, potentially causing damage to the damper. In event of damage being caused, damper must be repaired or replaced. Contact HVC for more information. • Remove hand quickly, replicating a splitting fusible link, allowing damper to shut due to springs / gravity. • Perform a visual check of the blades, ensure bottom blade has latched correctly into both lock guides. 	
Reset Reset blade pack by pushing (or pulling if a pull ring is fitted) the bottom blade off the lock guides and pushing blade pack up into the header. Reset fusible link correctly.	
Confirmation Confirm that damper has been left in normal working condition.	

I hereby confirm that the damper detailed above has been tested and maintained in accordance with the above steps.

Name:

Signature:

Date of inspection:



Incorporating



DOP - 1

EC DECLARATION OF PERFORMANCE

Series 100 fire dampers

Series 100 HEVAC
Series 100 Plate Frame

Complying with the following EU regulation:
305/2011/EU: The Construction Products Regulation or CPR

HVC Supplies (Stourbridge) Ltd
Jason House, 91 - 95 King William Street, Amblecote, West Midlands, DY8 4EY.
United Kingdom.

BRE Global Ltd - 0832

The above body carried out all product sampling, testing, inspection of manufacturing plant and continuous factory production control, according to System 1 of the Construction Products Regulation and has issued the certificate of constancy of performance.
0832-CPR-P0015

Required performances to comply with BS EN 15650:2010

Fire resistance according to BS EN 1366-2 and classifications according to EN 13501-3

SIZE	DESCRIPTION	CLASSIFICATION REF.	CLASSIFICATION
100mm - 1250mm x 100mm - 1000mm	Series 100 (HEVAC Installation) in masonry wall	301099A/2	E 120 (ve i→o)
Over 1250mm x 1000mm (in either dim.)	Series 100 (HEVAC Installation) in masonry wall - Multiple	301099A/3	E 120 (ve i→o)
Both of the above	Series 100 (HEVAC Installation) in masonry wall - Stainless	301099A/3	E 120 (ve i→o)
100mm - 1000mm x 100mm - 1000mm	Series 100 (Plate Frame Installation) in drywall partition	P103718-1002/3	E 120 (ve i→o)
Over 1000mm x 1000mm (in either dim.)	Series 100 (Plate Frame Installation) in drywall partition - Multiple	P103718-1002/3	E 90 (ve i→o)
Both of the above	Series 100 (Plate Frame Installation) in drywall partition - Stainless	P103718-1002B/2	E 90 (ve i→o)
100mm - 1000mm x 100mm - 1000mm	Series 100 (Plate Frame Installation) in masonry wall	P103718-1002/3	E 120 (ve i→o)
Over 1000mm x 1000mm (in either dim.)	Series 100 (Plate Frame Installation) in masonry wall - Multiple	P103718-1002/3	E 90 (ve i→o)
Both of the above	Series 100 (Plate Frame Installation) in masonry wall - Stainless	P103718-1002B/2	E 90 (ve i→o)
100mm - 1250mm x 100mm - 1000mm	Series 100 (Plate Frame Installation) in drywall partition - Large (L)	301099B/3	E 90 (ve i→o)
100mm - 1250mm x 100mm - 1000mm	Series 100 (Plate Frame Installation) in drywall partition - Large (L) - Stainless	301099C/1	E 60 (ve i→o)
100mm - 1250mm x 100mm - 1000mm	Series 100 (Plate Frame Installation) in masonry wall - Large (L)	301099B/3	E 90 (ve i→o)
100mm - 1250mm x 100mm - 1000mm	Series 100 (Plate Frame Installation) in masonry wall - Large (L) - Stainless	301099C/1	E 60 (ve i→o)
100mm - 1000mm x 100mm - 1000mm	Series 100 (Plate Frame Installation) in concrete floor	P101275-1001/1	E 120 (ho i→o)

Nominal activation conditions/sensitivity according to BS ISO 10294-4: - Sensing element - Response behaviour - Sensing element - Faulty set-off	Pass
Operational reliability according to BS EN 1366-2: - Cycling	Pass
Response delay (response time) according to BS EN 1366-2: - Closure time	Pass
Durability of response delay according to BS EN 1366-2: - Sensing element response to temperature and load bearing capacity	Pass
Durability of operational reliability according to BS EN 1366-2: - Open and closing cycle tests	Not relevant for Series 100 fire dampers

Signed for and on behalf of the manufacturer by:

Kerry Allen
Operations Director

Place of signing:
HVC Supplies (Stourbridge) Ltd, Jason House, Amblecote, West Midlands, DY8 4EY, United Kingdom

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