



**AIRTECHNIC**

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Air-Conditioning & Ventilation Components & Systems

# ● **AIRTECHNIC 500 & 600** **MINI AC DRIVES**



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# AIRTECHNIC 500

## Mini AC Drives

The AIRTECHNIC 500 series adopting V/Hz control technology are applicable to general purpose applications.



**POWER RATINGS**

1 x 220-240 V 0.4 - 2.2 kW

3 x 220-240 V 0.4 - 2.2 kW

3 x 380-480 V 0.75 - 3.7 kW

Small in Size  
Powerful in Performance

Promoted V/Hz

PID

FDT

Multi-step Freq.

ModBus

Hot Pluggable Control Panel

Stall Protections

Braking Chopper Inbuilt

Wall & DIN-Rail mounting

.....

Start Torque @0.5Hz  
**180%**

Overload Capability  
**200%**

Speed accuracy  $\pm$   
**0.2%**

Ambient Temp  $^{\circ}$ C  
**50**

Speed Regulation  
**1:100**

Torque Response ms  
**10**



**FEATURES**

**Reliable**

- Ambient temperature 50° C without derating
- Thickened conformal coating
- Optimized cooling system
- Less need for cooling or oversizing
- Resistant to harsh surroundings
- Lower temperature rise

**User-friendly**

- Parameter copy
- Detachable control panel
- One platform numerous versions
- Save time for commissioning
- Easy for remote control
- Save stocks

**Intelligent**

- Warning systems
- Multiple frequency references
- All-sided protection
- Warning before stop
- Powerful in intelligent applications
- Long lifetime & less maintenance cost

**APPLICATIONS**

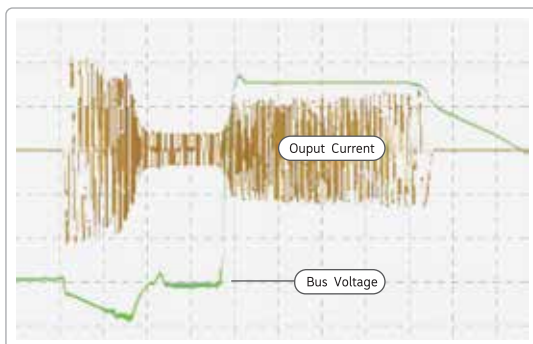
Conveyors, centrifuges, food processing machinery, packaging machinery, pumps, fans, etc.



**Hot pluggable display with potentiometer**



**Minimum penetration of dust**



**Stall protections**

Overvoltage and undervoltage stall protections are both procurable at 500, which pledges the operation continuous without trip at ramp down of the large-inertia load, or sudden power loss.



**ModBus**

Rate	4800/9600/19200/38400/57600
Formats	RTU, ASCII

**Digital output**

Programmable digital/pulse outputs	1
Voltage level	0-24V
Current level	0-50mA

**Relay output**

Programmable relay outputs	1
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**Remote control panel**

Maximum cable length	5m
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**TERMINAL**

Analog Input	×1	Analog Output	×1	Relay Output	×1
Digital Input	×4	Digital Output	×1	Communication Port*1	×1

\*1 RS485/ModBus ONLY 4800/9600/19200/38400/57600/115200bps Maximum distance - 500m

**MODEL**

Model*2	Power Rating (kW)	Rated Output Current (Amps)	Rated Input Current (Amps)*3	Applicable Motor (kW)
500-2T0.4B	0.4	2.6	3.2/5.5	0.4
500-2T0.75B	0.75	4.5	6.3/9.2	0.75
500-2T1.5B	1.5	7.5	9/14.5	1.5
500-2T2.2B	2.2	9.6	15/23	2.2
500-4T0.75B	0.75	2.5	3.5	0.75
500-4T1.5B	1.5	3.8	6.2	1.5
500-4T2.2B	2.2	5.5	9.2	2.2
500-4T3.7B	3.7	9.0	14.9	3.7

\*2: 2T stands for triphase 220V or single phase 200V, 4T stands for triphase 400V \*3: A/B, A tells triphase input current, B tells single phase input current.

**DIMENSIONS**

Unit, mm



Dimensions: 75 x 168 x 166



Dimensions: 85 x 172 x 188



# AIRTECHNIC 600

## General Purpose AC Drives

The AIRTECHNIC 600 series are the drives that cover general purpose applications when they are requiring V/Hz and speed sensor-less vector control.



**POWER RATINGS**

1 x 220-240 V 0.4 - 2.2 kW    3 x 220-240 V 0.4 - 110 kW    3 x 380-480 V 0.75 - 1200 kW    3 x 525-690 V 11 - 1200 kW

## Versatile & Multifunctional

- Promoted V/Hz
- SVC1
- SVC2
- Multi-step Freq.
- ModBus, CAN, CANopen & ProfiBus
- Detachable Control Panel
- I/O options
- Frequency Binding
- Parameter Copy & Backup
- Flying Start
- Precise autotune
- Parameter Displayed & Hidden
- Master & Auxiliary command & switchover
- PID
- FDT
- S-curve
- Simple PLC
- 2 Motor Switchover
- Wobble Frequency Control
- Fixed Length Control
- Droop Control
- Skip Frequency
- Count Function
- Preeminent Field-weakening Control
- V/Hz Separated Control
- Common DC Bus
- Over Excitation Brake
- Mechanical Brake
- Restart Upon Power Loss
- Cycle-By-Cycle Current Limit
- Motor Thermal Protection
- Stall Protections
- .....

**FEATURES**

**Reliable**

Ambient temperature 45° C without derating  
Thickened conformal coating  
Optimized cooling system

Less need for cooling or oversizing  
Resistant to harsh surroundings  
Lower temperature rise

**User-friendly**

Parameter copy  
Detachable control panel  
One platform numerous versions

Save time for Commissioning  
Easy for remote control  
Save stocks

**Intelligent**

Warning systems  
Multiple frequency references  
All-sided protection  
Online autotuning  
PC-based monitoring software  
Extensible features/parameter blocks

Warning before stop  
Powerful in intelligent applications  
Long lifetime & less maintenance cost  
Intelligent response to delicate variation  
Easy to operate  
Make the drives "just for you"

**APPLICATIONS**

Textiles, plastics, ceramics, mining, conveyors, centrifuges, mills, saws, food processing machinery, packaging machinery, elevators and escalators, lifts, air compressors, central air conditioning, pharmaceuticals, pumps, fans, etc.



**Hot pluggable and detachable control panel**



**Abundant hot-plugged options**

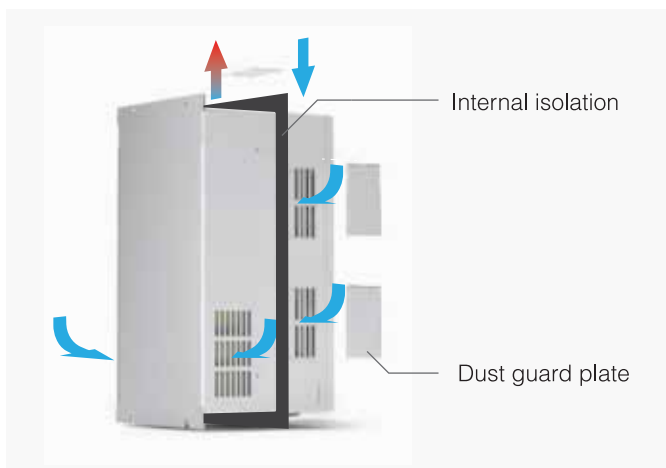


**I/O Expansion**

**Three control modes**

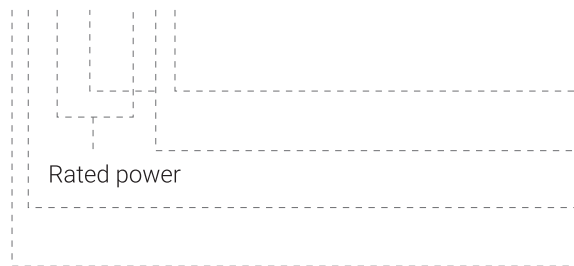
Control mode	V/Hz	SVC1	SVC2
Speed adjustable range	1:100	1:100	<b>1:200</b>
Speed accuracy	±0.5%	±0.2%	±0.2%
Speed ripple	/	±0.3%	±0.3%

**Intelligent heat dissipation**



MODEL

**4T7.5G/11LB**



B: With built-in braking chopper

L: Light duty G: Heavy duty

T: Tri-phase S: Single phase

2: 200V level 4: 400V level 6: 690V level

Model	Power Rating (kW)	Rated Output Current (Amps)	Rated Input Current (Amps)*4	Applicable Motor (kW)	Model	Power Rating (kW)	Rated Output Current (Amps)	Rated Input Current (Amps)*3	Applicable Motor (kW)		
2T0.4B	0.4	2.6	3.2/5.5	0.4	4T1.5G/2.2LB	H	1.5	3.8	5.0	1.5	
2T0.75B	0.75	4.5	6.3/9.2	0.75		L	2.2	4.8	5.5	2.2	
2T1.5B	1.5	7.5	9/14.5	1.5	4T2.2G/3.7LB	H	2.2	5.5	6.0	2.2	
2T2.2B	2.2	9.6	15/23	2.2		L	3.7	8.0	10	3.7	
2T3.7B	3.7	16.5	20.5	37	4T3.7G/5.5LB	H	3.7	9.0	10.5	3.7	
2T5.5B	5.5	24	29	5.5		L	5.5	11	14	5.5	
2T7.5B	7.5	30	35	7.5	4T5.5G/7.5LB	H	5.5	13	14.6	5.5	
2T11(B)	11	45	50	11		L	7.5	16	20	7.5	
2T15(B)	15	60	65	15	4T7.5G/11LB	H	7.5	17	20.5	7.5	
2T18.5(B)	18.5	73	80	18.5		L	11	21	25	11	
2T22(B)	22	91	95	22	4T11G/15LB	H	11	24	29	11	
2T30(B)	30	112	118	30		L	15	30	35	15	
2T37(B)	37	144	150	37	4T15G/18.5LB	H	15	30	35	15	
2T45	45	176	160	45		L	18.5	36	40	18.5	
2T55	55	210	192	55	4T18.5G/22L(B)	H	18.5	39	44	18.5	
2T75	75	288	266	75		L	22	45	50	22	
2T90	90	350	326	90	4T22G/30L(B)	H	22	45	50	22	
2T110	110	430	403	110		L	30	56	60	30	
<b>2T</b>					4T30G/37L(B)	H	30	60	65	30	
						L	37	72	76	37	
4T0.75G/1.5LB	H	0.75	2.5	3.5	0.75	4T37G/45L(B)	H	37	75	80	37
	L	1.5	3.8	5.0	1.5		L	45	91	95	45
<b>4T</b>											

### Pulse input

Programmable pulse inputs	1
Frequency range	0.1Hz-50kHz
Voltage level	10-30V

### ModBus

Rate	4800/9600/19200/38400/57600/115200bps
Formats	RTU, ASCII

### Relay output

Programmable relay outputs	1 (local), 3 (extensible)
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### Digital output

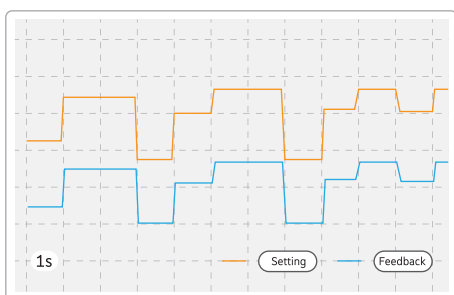
Programmable digital/pulse outputs	2/1
Voltage level	0-24V
Current level	0-50mA
Pulse frequency	0-50kHz

### Analog output

Programmable analog outputs	1 (local), 3 (extensible)
Voltage level	0-10V
Current level	0-20mA

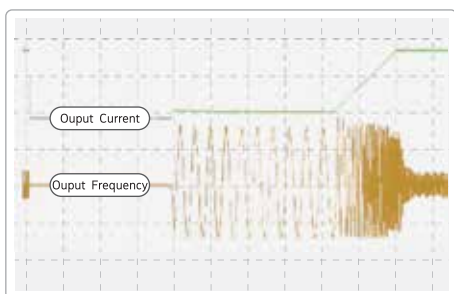
### Remote control panel

Maximum cable length	15m
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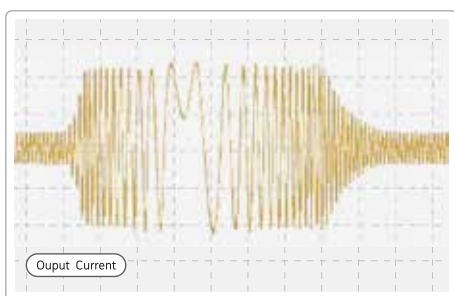
### Quick dynamic response

Torque response time of 600 drives is as short as 10ms at SVC1 or SVC2 mode.



### Cycle-By-Cycle current limit

The 600 drives are equipped with the function of cycle-by-cycle current limit. The drive knows how to adjust its output frequency and current suitably to avoid trip when there is a saltation at the load.

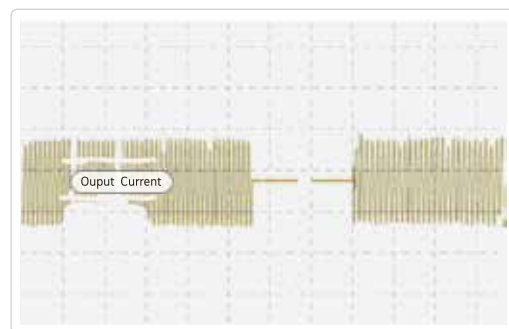
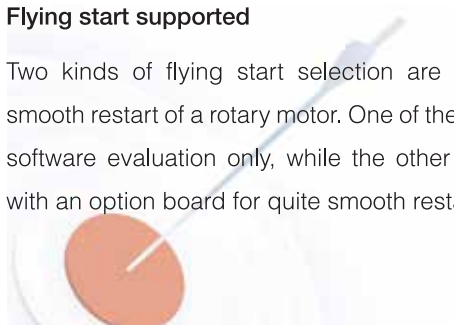


### Short dead time between forward and reverse

Even at the setting of deceleration and acceleration time 0.1 second, a 600 drive can smoothly complete the transition between forward and reverse, popular at applications requiring frequent and fast switchover between forward and reverse.

### Flying start supported

Two kinds of flying start selection are programmable for the smooth restart of a rotary motor. One of the selections is based on software evaluation only, while the other one should be mated with an option board for quite smooth restart without any jerk.







Management System  
ISO 14001:2015



ISO 9001:2015

ISO 14001:2015

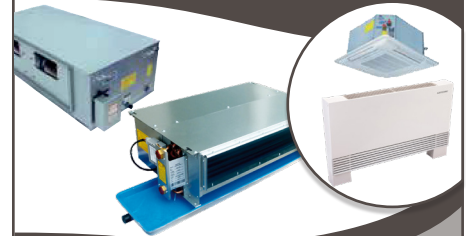
## ΚΕΝΤΡΙΚΕΣ ΜΟΝΑΔΕΣ ΚΛΙΜΑΤΙΣΜΟΥ



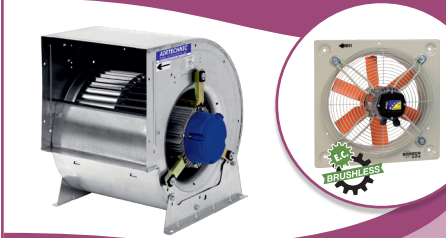
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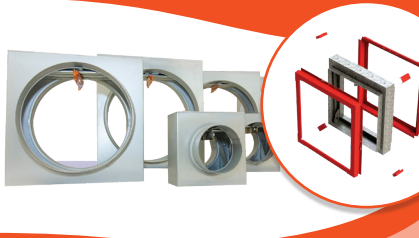
## FAN COIL UNITS



## ΑΝΕΜΙΣΤΗΡΕΣ & FAN SECTIONS



## ΔΙΑΦΡΑΓΜΑΤΑ ΠΥΡΚΑΓΙΑΣ



## ΣΤΟΜΙΑ ΑΕΡΑ



## ΥΓΡΑΝΤΗΡΕΣ ΑΤΜΟΥ - ΑΦΥΓΡΑΝΤΗΡΕΣ



## ΚΕΝΤΡΙΚΗ ΗΛΕΚΤΡΙΚΗ ΣΚΟΥΠΑ



ΤΥΒΟ  
THINK CLEAN

## ΑΝΟΞΕΙΩΤΕΣ ΚΑΜΙΝΑΔΕΣ



## ΦΙΛΤΡΑ



## ΑΕΡΟΚΟΥΡΤΙΝΕΣ



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